
Inspiration Book.


2 0 1 4





Welcome on our voyage of inspiration, where the latest designs, patterns and textures will excite and delight, inspiring you to new creative heights.

Everything you see and experience can be digitally transposed onto arc edition® flooring to create expressive and unique solutions for your interior projects.

- **Discover** designs that transform the floor into an immersive experience
- **Be inspired** by themes that can be explored by visiting places-to-be across the globe
- **Fall into** a world of creative colour combinations, from the elegance of Design palette and the timeless Classic to the natural hues of Botanic and the acid pops of Modern

Whatever path you choose to follow, we hope you enjoy it and if you want to find out more, then call 00 32 51 42 44 11 or visit www.arcedition.com

00:04 DEPARTURE

00:06 TRADITION & INNOVATION

00:08 ARC EDITION®

00:10 TAILOR MADE PRODUCTION

00:14 CREATIVE DESIGNERS

00:16 ROMANCE

00:30 IN MOTION

00:46 SPIRIT

00:58 HERITAGE

00:68 GLAM GRAPHIC

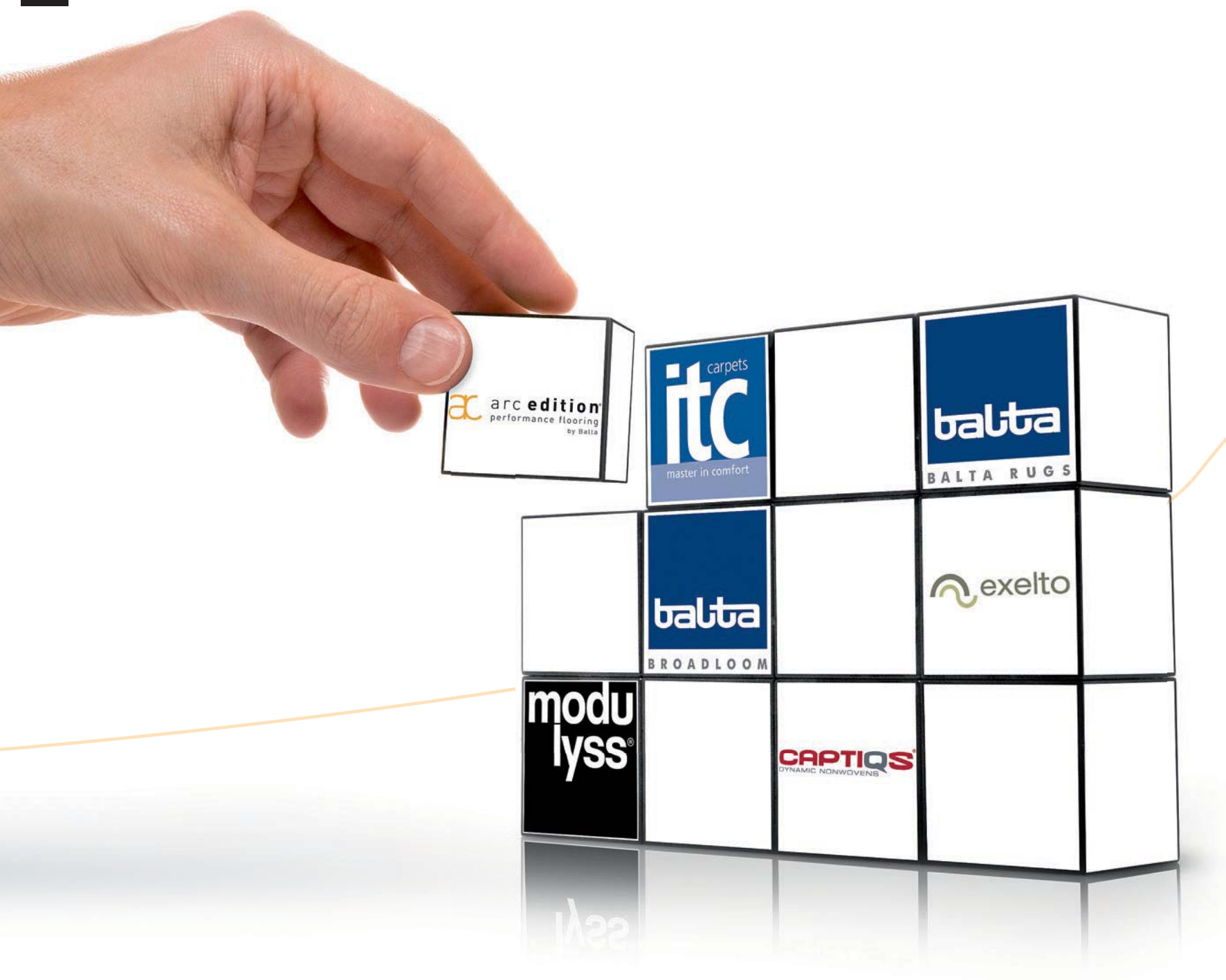
00:76 BY NATURE

00:86 URBAN STYLES

00:98 INSIDE OUT

01:14 ARRIVAL

00:06



00:07

Floorcovering that inspires.

Within a generation, the Balta Group has developed into a world-leader in floor coverings with a diverse portfolio that now extends to woven area rugs, wall-to-wall carpets, carpet tiles, advanced fibres and technical non-wovens.

Driven by a passion for innovation and spearheaded by an enthusiastic management team, the Balta Group constantly seeks to discover pioneering ways to improve products and quality throughout every aspect of its operation.

Vertical integration stands at the heart of performance and strict quality management systems drive day-to-day production, while a focus on creativity propels market penetration.

Balta owes much to the energy and efforts of its employees and is a company where people play a central role in its success. Professional, customer-orientated and reliable, the Balta Group is a partner that prides itself on superb service. The Balta Group brings inspirational floorcoverings.

Performance flooring at its best.

An initiative from Balta's Broadloom Division, the arc edition® collection comprises an array of high-performance class 32 and 33 heavy-duty carpet styles to provide a wealth of choice for a whole host of locations spanning the leisure, hospitality

and office sectors. Divided into two ranges, the standard in-stock **SERVICE** and bespoke **TAILOR MADE**, arc edition® looks to become the one of the leading sources of contract broadloom floors across the world.

The SERVICE collection provides a wide choice of on-stock textile floor coverings designed for professional use.

- Selection of best selling performance carpets
- A wide choice of aspects, colours, application areas
- On-stock as roll or cut-length

The TAILOR MADE collection offers unlimited possibilities to create individual carpets.

- Carpets printed with latest Chromojet technology
- Floor designer tool showing 600 colour or design combinations
- Possibility to submit own design or special colours



visit: www.arcedition.com



Website & iPad tool.

arc edition® offers a website and ipad tool that enable flooring professionals, architects, designers and specifiers to explore the creative potential of commercial carpet.

- Extended search tool helps to select high-quality in-stock commercial carpet
- Easy-to-navigate, zoom option, overview or details
- Access to quality certificates and product specification
- Possibility to save pre-selection as 'Favourites'
- Order free samples dispatched the next working day
- Access to floor designer tool and our design library
- Visualization of selected design in several room shots
- Possibility to submit a detailed project request
- Download section featuring technical specs, certificates, references and guidelines

Your project and our know how.

The arc edition® tailor made collection offers contract carpets printed with latest high-resolution Chromojet technology. Explore the nearly unlimited design possibilities and combine them with shades of our standard colour banks or request your special colours.

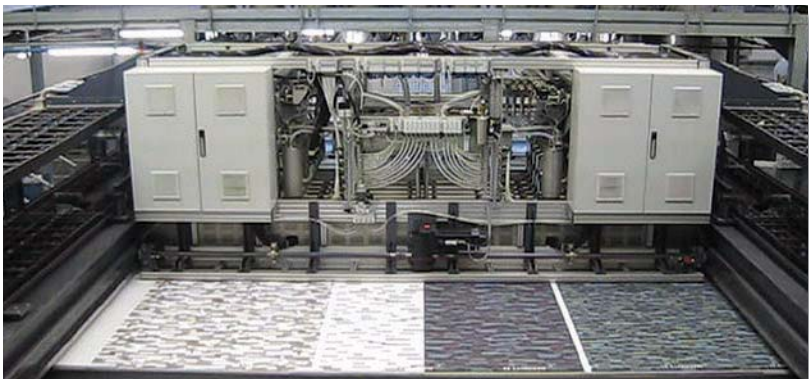
Have the prints realized on 1 of our 6 different high-performing carpets certified with usage class 33 or usage class 32. Take advantage of our team accompanying you every step of the project – from creation to the finished flooring, from order processing to on-time delivery.



THE TECHNOLOGY The arc edition® tailor made collection is realized with Chromojet technology. Chromojet is a printing system using high speed valves which are computer controlled. The pre-mixed pressurized spot colours are injected with high precision deep into the face of the pile without any machine parts touching the fabric. This results in deepest colour penetration and excellent print definition.

Advantages of the Chromojet Technology

- No screens
- No limitation in pattern repeats
- Highly flexible pattern change
- High resolution
- Up to five metres width



SELECT & COMBINE There are unlimited possibilities to create an arc edition® tailor made floor. It is easy to be creative....

B
CREATIVE



Step 1

DESIGN The choice of flooring is a decision which interior designers have to deliberate carefully within a design scheme. The perfect floor solution has to offer the right functionality but ultimately it has to look good too. With this in mind the arc edition® tailor made collection offers flexibility in multiple designs and products, so the needs of prospective projects can be closely matched and met for satisfactory design outcome.

- Have a look at the inspiration book comprising a wide selection of selected pattern / colour combinations
- Submit your own individual design
- Request proposals or input from our design team



Step 2

COLOUR According to Manet, “there are no lines in nature, only areas of colour” and when creating visionary design for interiors we understand that it’s crucial to have the right colour palette at your command. Arc edition® tailor made collection comes in a wide variety of shades consisting of 4 standard banks each made up of 12 pre-selected colours. Choose from one of these banks with a minimum order of just 240 m². If you can’t find the perfect shade amongst our standard banks, we also offer a bespoke colour service.

Step 3

PERFORMANCE FLOORING The success of your flooring is only half won by design style and colour, therefore to truly deliver excellent service all products in the arc edition® tailor made collection are made from high quality fibres for the ultimate in performance. Our commitment is to hard wearing flooring, so once your creation is ready to be printed we offer a choice of six carpet cloth options. This includes four 100% polyamide impretel® fibre qualities and two in a high-quality blend of 80% pure new wool and 20% polyamide, for a finish that is an elegant combination of aesthetics and function.

- all products are tested by independent laboratories on:
 - GUT test on VOC emissions and chemicals
 - EN tests on usage classification
- all products offer fire resistance Cfl-s1 according to EN 13501-1
- healthy! tested and certified as ‘suitable for Allergics’ by German TÜV-institute
- improved indoor air quality! carpet takes up fine dust and helps to improve the indoor air. (Recommended by DAAB (german association for people suffering from allergies and asthma)).
- secure! no risk to slip on carpet!
- energy saving! up to 6% less heating costs
- impact sound insulation of min : ISO 140-8: 24 dB delta L
- sound absorption of min: ISO 354: 0.20 alpha w

*see technical specifications and options in the appendix

Design colours

3001	3301	3401	3501	4301	4901	1601	8501
7201	2401	9501	9701				

Botanic colours

3103	3302	3902	4503	5701	2603	7901	1701
6501	4406	9403	9803				

Classic colours

5001	5201	5501	5301	2301	2601	1001	6401
7301	7701	9601	9801				

Modern colours

3001	5002	5502	1101	6001	2501	7202	7501
8101	8701	9301	9702				

Good design is born through teamwork.

From idea and creation right through to final production, your flooring journey will be shared every step of the way with our professional development team.

With the goal of providing you with a perfectly tailored solution, our passion for the details and creativity, backed by an innate understanding of your needs, will be reflected in every stage of the workflow.

Even when all you have is a vision, our design team can turn this into a floor that is refreshing, innovative and entirely different.

From contemporary takes to baroque-style ornaments, modern prints to traditional patterns and with inspiration found in everything from nature through to city architecture; the designs within this inspiration book prove the talent found within our design team.

There is so much to discover, so browse through the creative endeavours and rest assured that your floor will be created by people who understand your needs and will add their know-how to create a stunning end-result.

Facts

4 Designers



KNOW HOW

of 61 years

about 3.000
designs per year



00:16



R o m a n c e



00:17

The magic of romance.

Indulge in a romantic getaway in Paris to enjoy the passion and style of its architecture, interiors and decorative arts. The delicacy and playfulness of our romantic designs is based on the baroque/rococo styles of a 17th Century Paris. Bursting with rich ornaments or soothing with light curves and natural patterns, these beautiful creations maintain taste for complex and fanciful forms.

Floors with romantic designs bring a highly decorative element into interiors. Combined with warm colours they enhance the coziness and elegance of a room. Classic blue or green with regal overtones of gold, remind of the splendid Louis XV style. Timeless contemporary shades add a more modern and subtle touch.

i

Benefits *Romance*

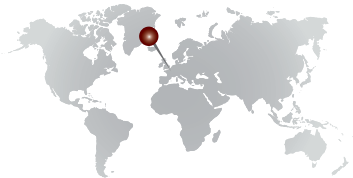
textile comfort keeps you warm and cozy

best sound insulation for a quiet environment

better indoor acoustics

a selection of fanciful designs suitable for a wide range of projects

arc edition
performance flooring
by Balta

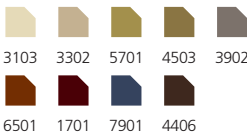


ROSE GARDEN

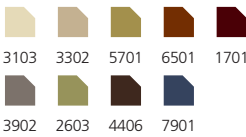
↔ 388 cm x ⬆ 195 cm



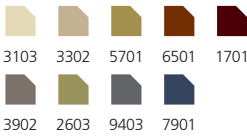
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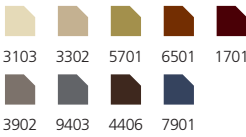
34



39



49

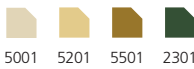


DOLCE

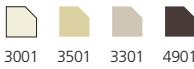
↔ 97 cm x ⬆ 94 cm



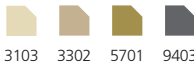
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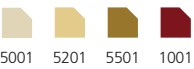
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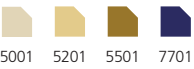
94



10



77



SUBMIT
YOUR DESIGN
use the website tool
or send us an email





ASTORIA

⇄ 93 cm x ⇅ 96 cm



35



10



49



77



95



EXQUISE

⇄ 48,5 cm x ⇅ 46,5 cm



39



34



72



45



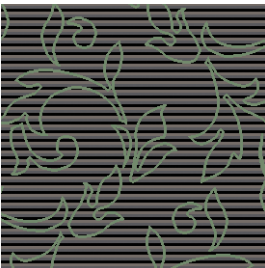
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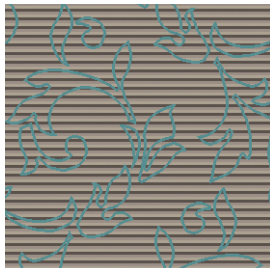
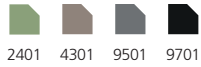


INFINITY

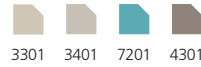
⇄ 33 cm x ⇅ 38 cm



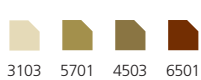
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34



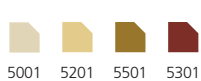
45



77



55



MADISON

⇄ 49 cm x ⇅ 94 cm



43



64



26



65



30



VERSACE

⇄ 32 cm x ⇅ 38 cm



43



77



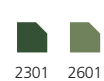
11



49



22



00:24



LATINO ⇄ 97 cm x ⇄ 86 cm



10

- 5001 5201
- 5501 6401 1001 9601



42

- 3001 3301
- 3401 2401 4301 4901



45

- 3103 3302
- 5701 4503 2603 4406



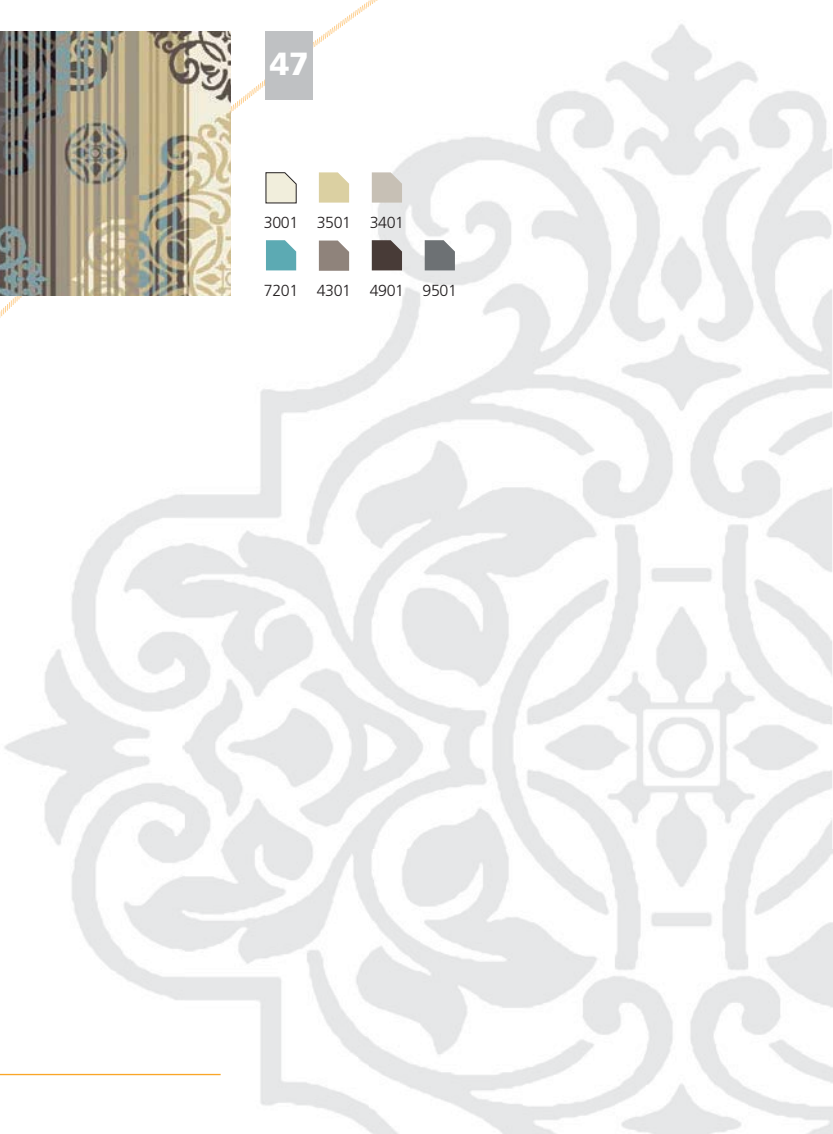
47

- 3001 3501 3401
- 7201 4301 4901 9501



52

- 5001 5201
- 5501 2601 2301 7701



00:25

ODYSSEY

⇄ 194 cm x ⇅ 215 cm



19



43



45



93



HAWAI

⇄ 97 cm x ⇅ 93 cm



45



93



16



43



PORTOFINO

⇄ 97 cm x ⇅ 120 cm



19



93



49



43



33





SPLANDA

⇄ 65 cm x ⇅ 80 cm



49



79



33



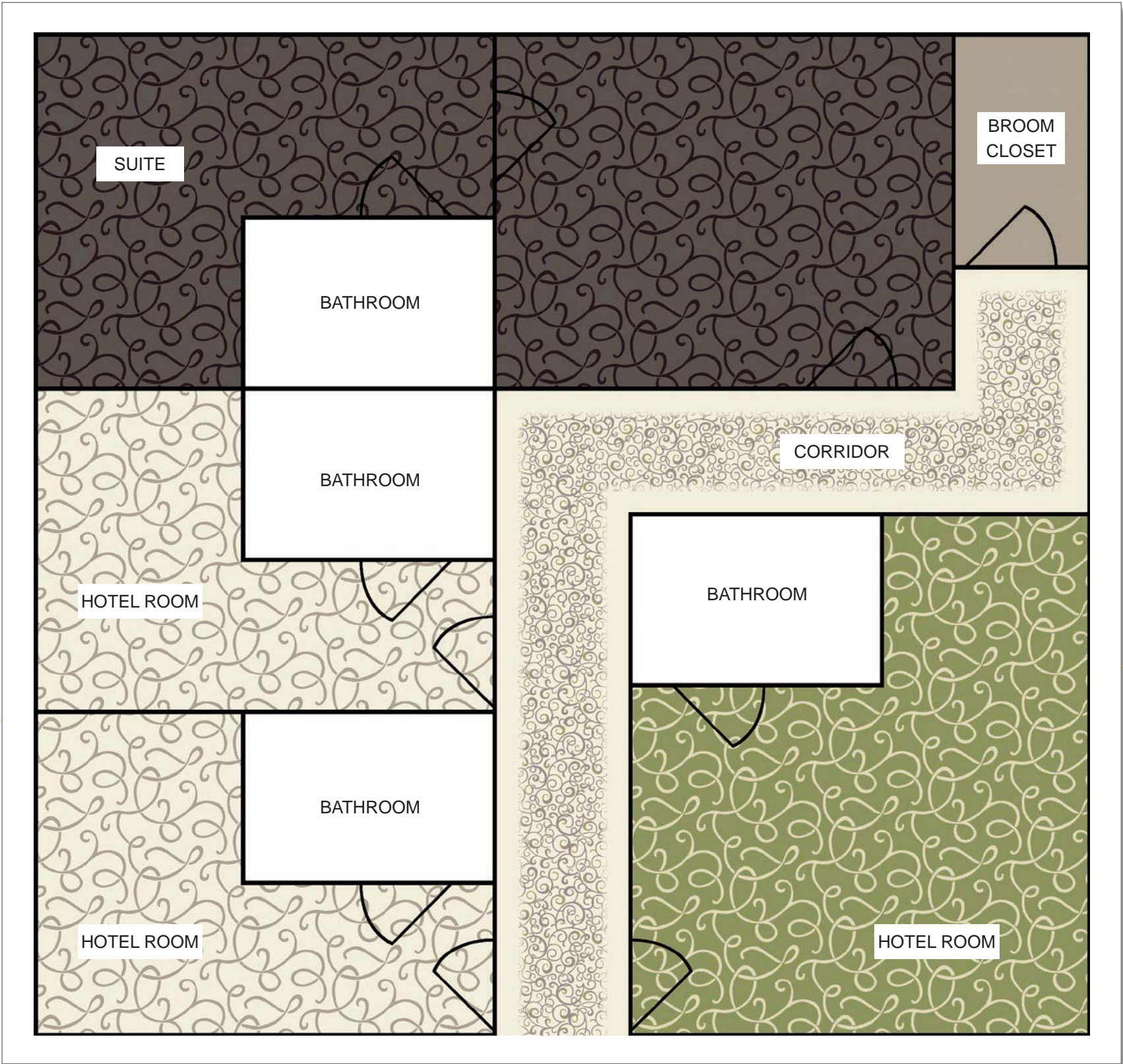
10



30



**VISUALIZE
YOUR
SELECTION**
Have a look at our
„floor designer“



00:30



In Motion




00:31

We keep on moving.

Discover the timeless beauty of designs capturing motion. Accentuated by stimulating colour combinations, these flooring options infuse a static surface with new life through surprising effects and vibrancy. Be inspired by dynamic lines that add perspective, geometrical pattern that open up spaces or twisted retro designs with a contemporary look. On our global trip, we find the rich contrasts and dynamic pace of the

theme ‘in motion’ in Singapore, where East blends with West for a city featuring tradition and modernity. The cosmopolitan high-life weaves seamlessly into the island’s multicultural tapestry, to make the once fishing village into a city bursting with vitality. Here old colonial buildings glimpse towards the past while brilliantly fashioned skyscrapers keep the skyline on permanent fast-forward in a developing environment.

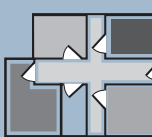
Benefits *In Motion*




Safe to step on
No risk to slip

Unlimited
decoration
possibilities

Create
active
flooring
zones



High impact
sound reduction

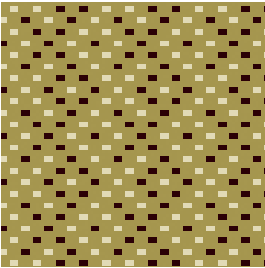




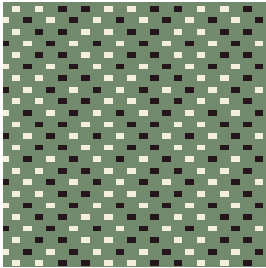
ACTIVITY

⇄ 3,5 cm x ⇄ 3,5 cm

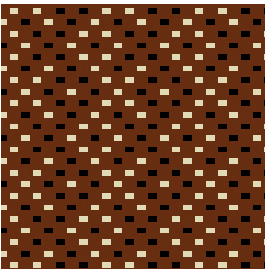
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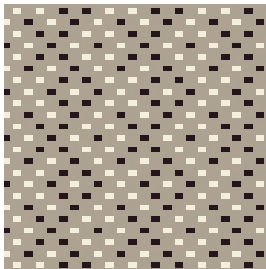
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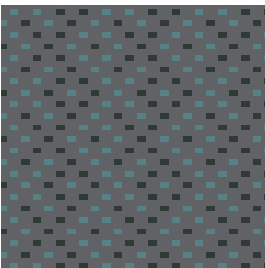
24



69



34



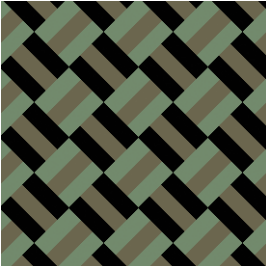
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MAGNETIC

⇄ 7,5 cm x ⇄ 7,5 cm

00:33



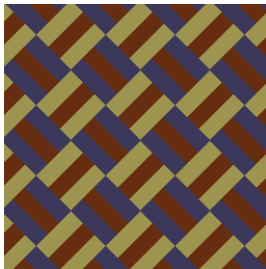
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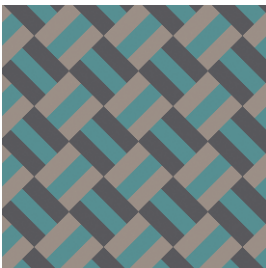
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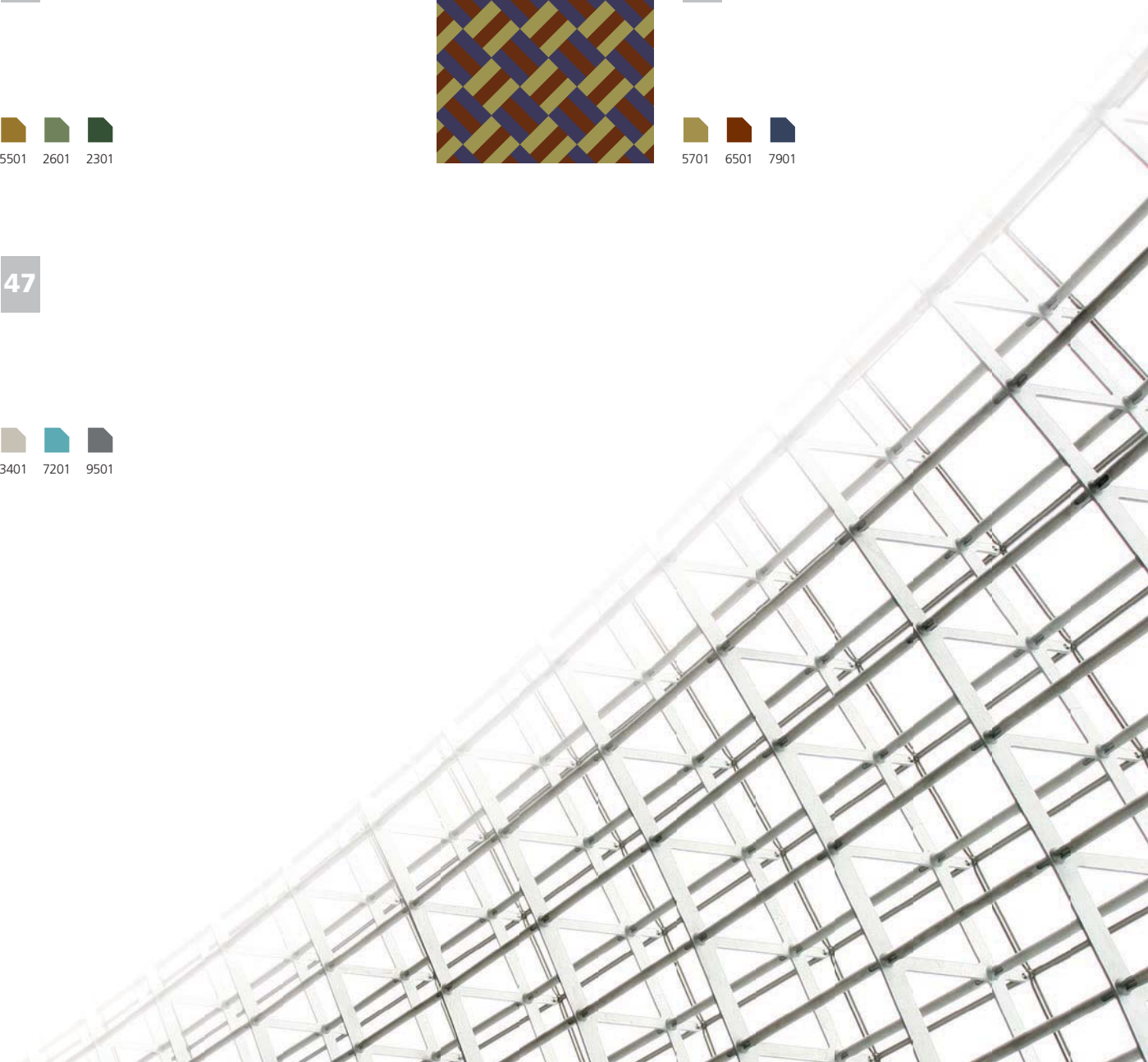
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57



47

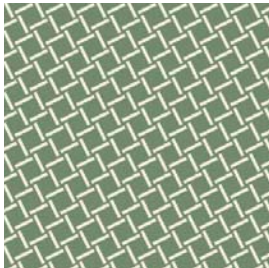




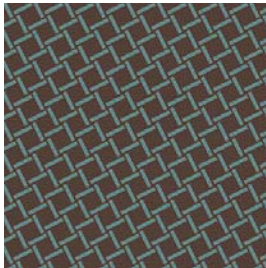
00:35

OPTICA

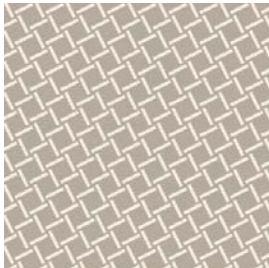
↔ 4 cm x ↔ 4 cm



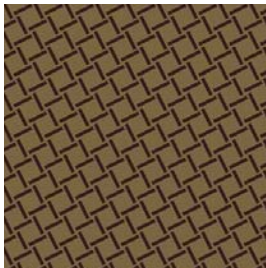
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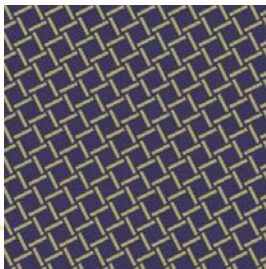
47



34



57




79





MOVE ⇄ 115 cm x ⇅ 95 cm




47

3401

7201

9501

9701




65

3103

5701

6501

1701




82

3501

2401

8501

9701




75

5001

5501

7301

7701



97

5701

3902

7901

9803

SLOW ⇄ 97 cm x ⇅ 93 cm



57


3103

3302

5701

3902

4406



30


3103

3302

5701

3902

4406



24

3001

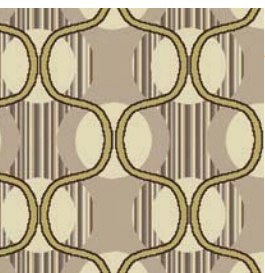
3501

3301

3401

2401

9501



33

3103

3302

5701

4503

3902

4406


WOODLANDS ⇄ 94 cm x ⇅ 94 cm



95

9701


9501



44

4901


4301



22

9601


2601



18

9801

1001



73

3301

3401

7201

2401

4301

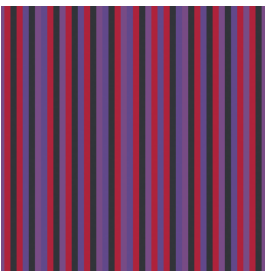
9501




00:37




STRIPES ⇄ 32 cm



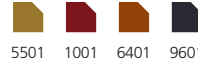
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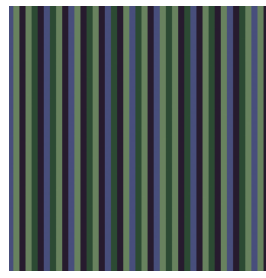
8101 8701 1101 9702




59



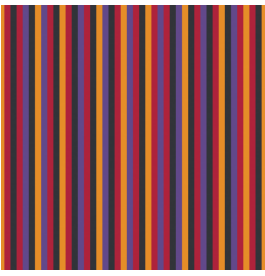
5501 1001 6401 9601



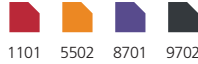
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2301 7301 2601 9601



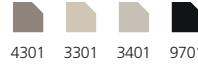
18



1101 5502 8701 9702



43



4301 3301 3401 9701

DECOSTRIPE ⇄ 398 cm



18



1101 5502 6001 8101 9702



14



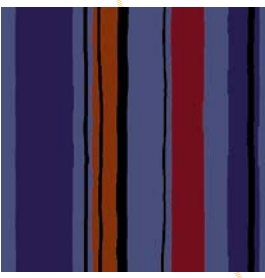
1601 3401 4301 9501 9701




23




2401 3401 4301 4901 9501



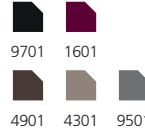
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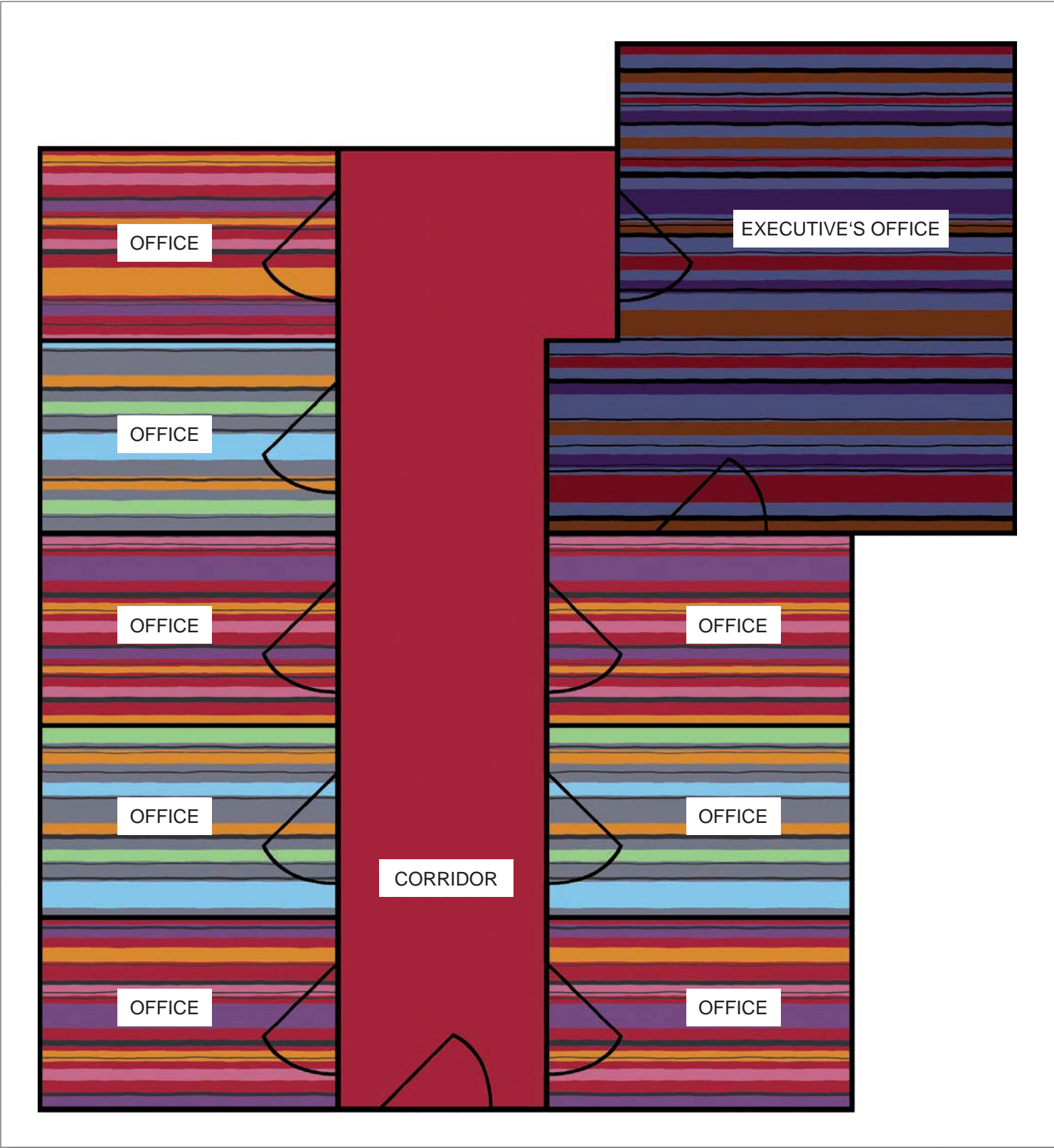
7701 7301 1001 6401 9801



94



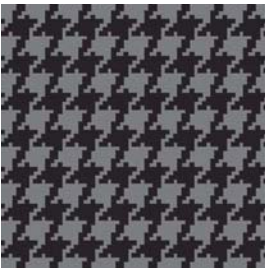
9701 1601 4901 4301 9501



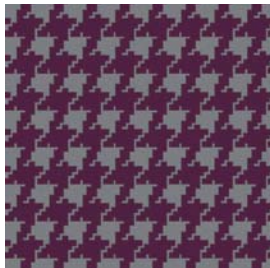


MONTE CARLO

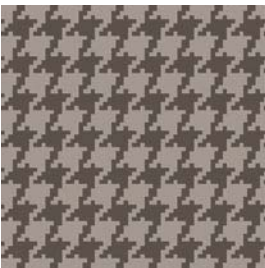
↔ 6 cm x ↕ 6,5 cm



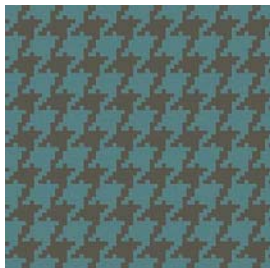
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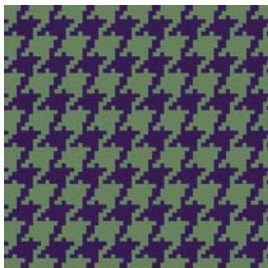
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34



79

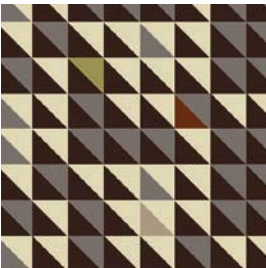


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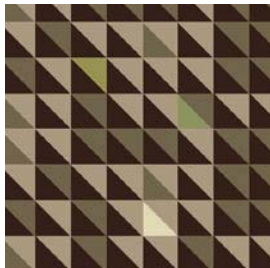
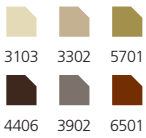


TRIANGLE

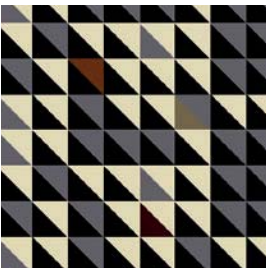
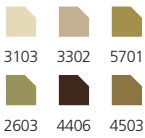
↔ 115 cm x ↕ 95 cm



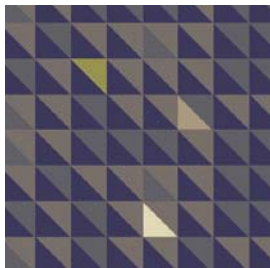
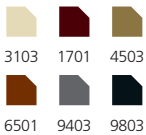
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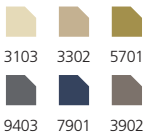
43



99

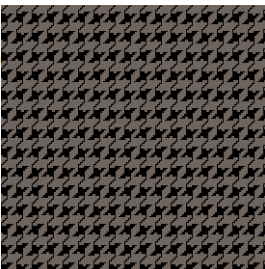


79

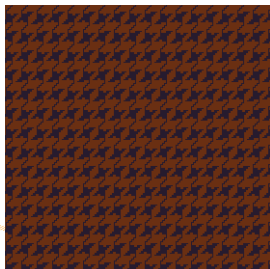


MONACO

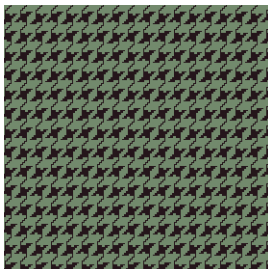
↔ 3,5 cm x ↕ 4 cm



49



69



24



TRENTO

↔ 12 cm x ↕ 24 cm



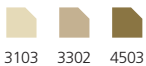
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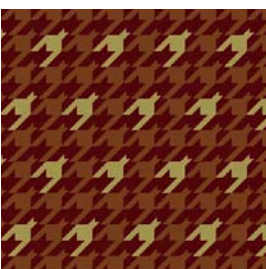
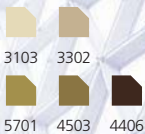
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33



43



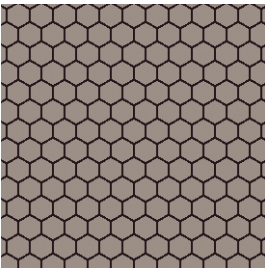
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HONEY

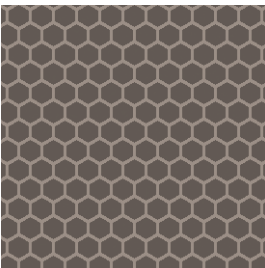
⇄ 2,5 cm x ⇅ 4 cm



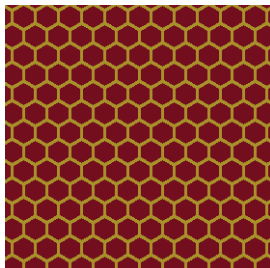
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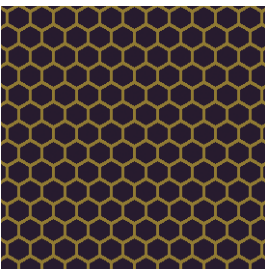
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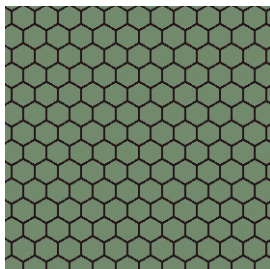
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15



95



24

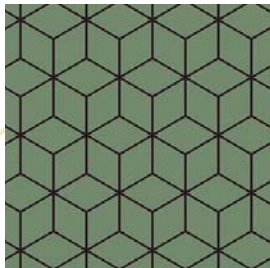


CUBUS

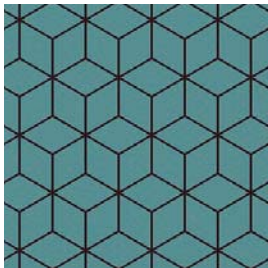
⇄ 9 cm x ⇅ 15 cm



13



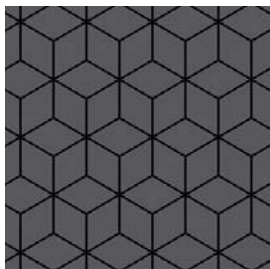
24



74



39



95



BASKET

⇄ 12 cm x ⇅ 12 cm



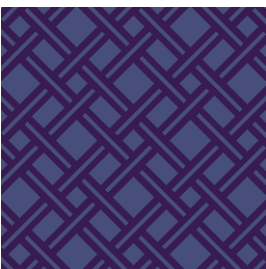
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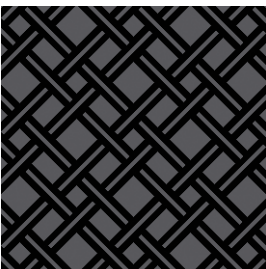
66



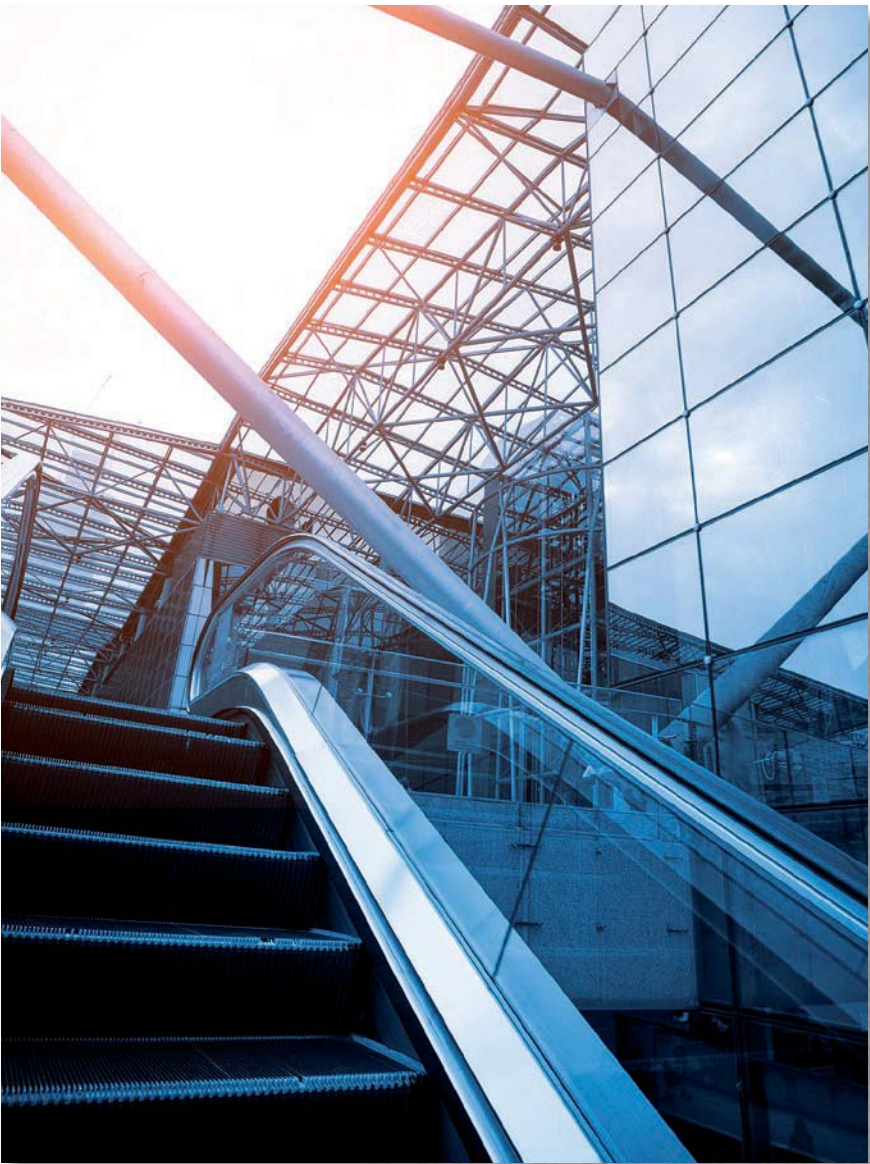
19



77



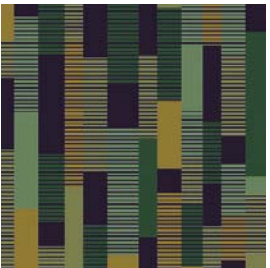
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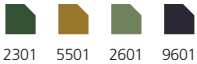


MARRIOTT

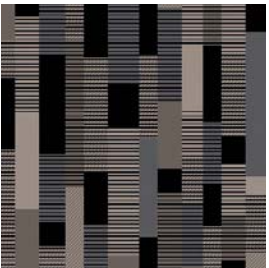
⇄ 94 cm x ⇅ 85 cm



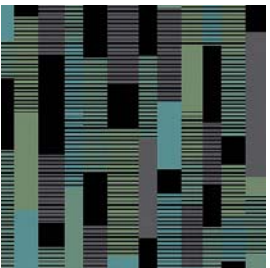
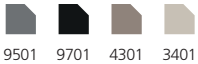
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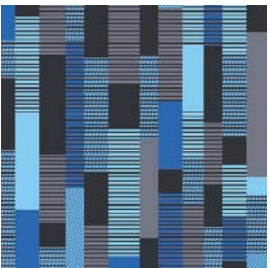
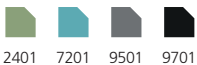
18



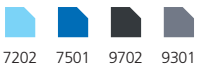
94



27

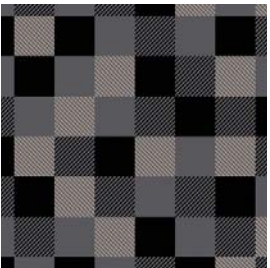


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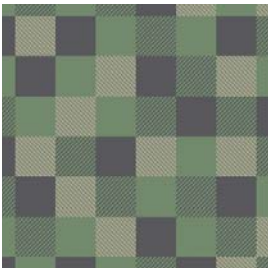
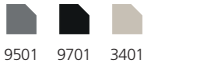


CHECKERS

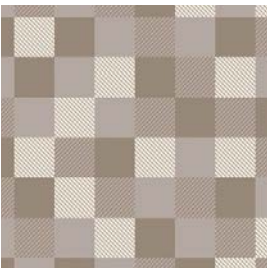
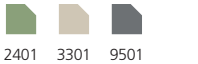
⇄ 95 cm x ⇅ 95 cm



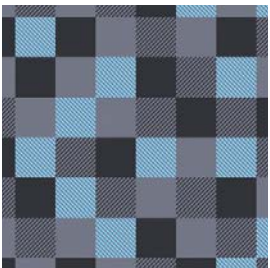
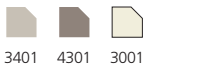
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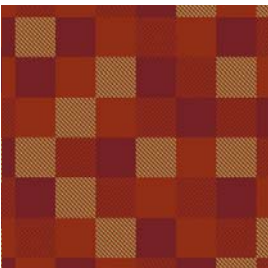
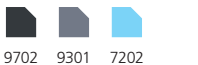
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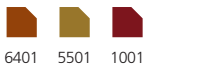
33



97

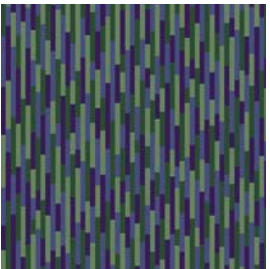


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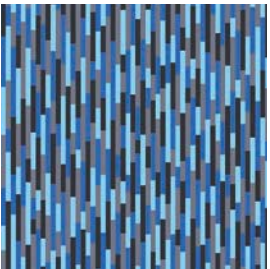
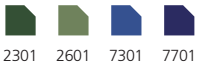


MERIDIEN

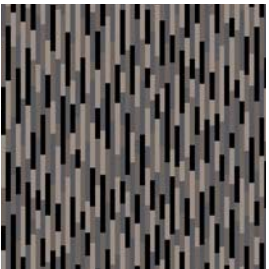
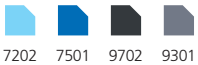
⇄ 93 cm x ⇅ 150 cm



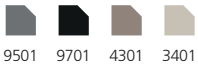
72



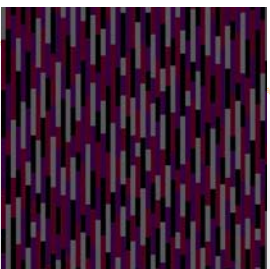
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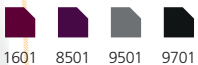
49



13

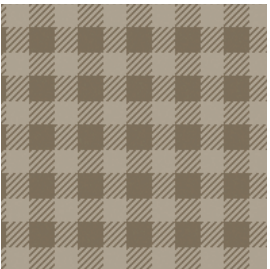


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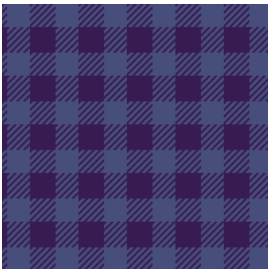


ASCOT

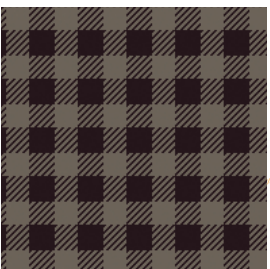
⇄ 4 cm x ⇅ 4 cm



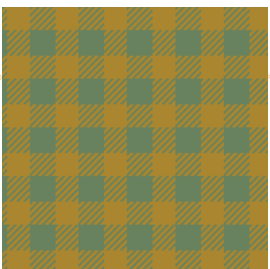
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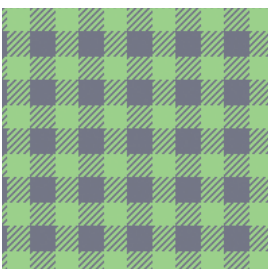
77



44



25



29



S p i r i t

00:46



00:47

Take a look beyond...

Be reminded of the Australian spirit with our fresh and innovative designs that can be printed on sustainable performance flooring of the arc edition® collection. Reminisce in designs inspired by the dazzling harbour-side fireworks of Sydney, or embrace a subtle take on the Antipodean with Tangerine, Zen and Circulus.

The Spirit collection is designed with livability in mind, with patterns that flow and function in large open-plan style spaces.

A soft contemporary flare makes these designs easy to work with, with colour combinations that encourage exploration, evoke romance or create a dynamic statement of style on the floor.

Whatever the project, Spirit can help to realize floors inspired by the fascinating architecture and positive life style of a young and vibrant continent.

Benefits *Spirit*

Unlimited decoration possibilities

Flooring with



ANTISTATIC equipment

Suitable for castor chairs and stairs

Products tested and certified by PRODIS/GUT





ZEN ⇄ 190 cm x ⇅ 175 cm



98



43



39



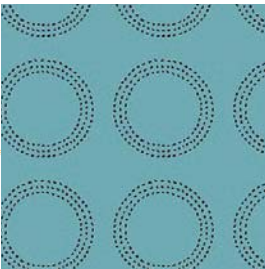
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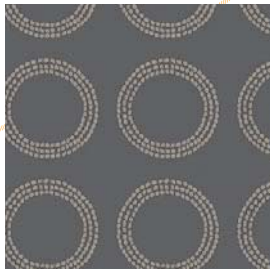
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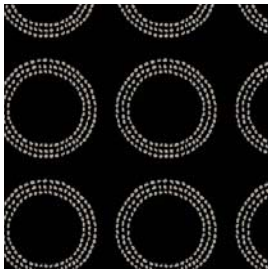
CIRCULUS ⇄ 17 cm x ⇅ 16 cm



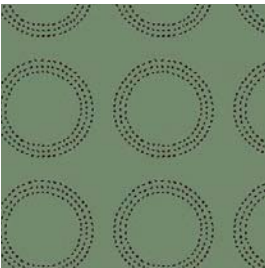
74



95



98



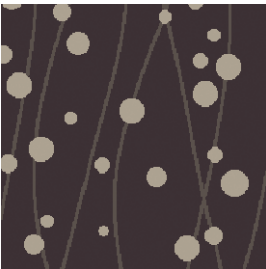
24



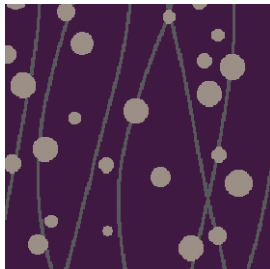
16



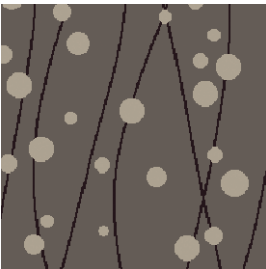
MIRO ⇄ 94 cm x ⇅ 94 cm



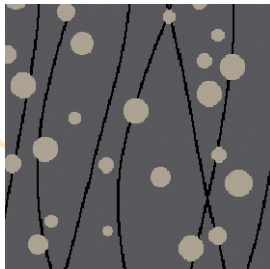
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85



35



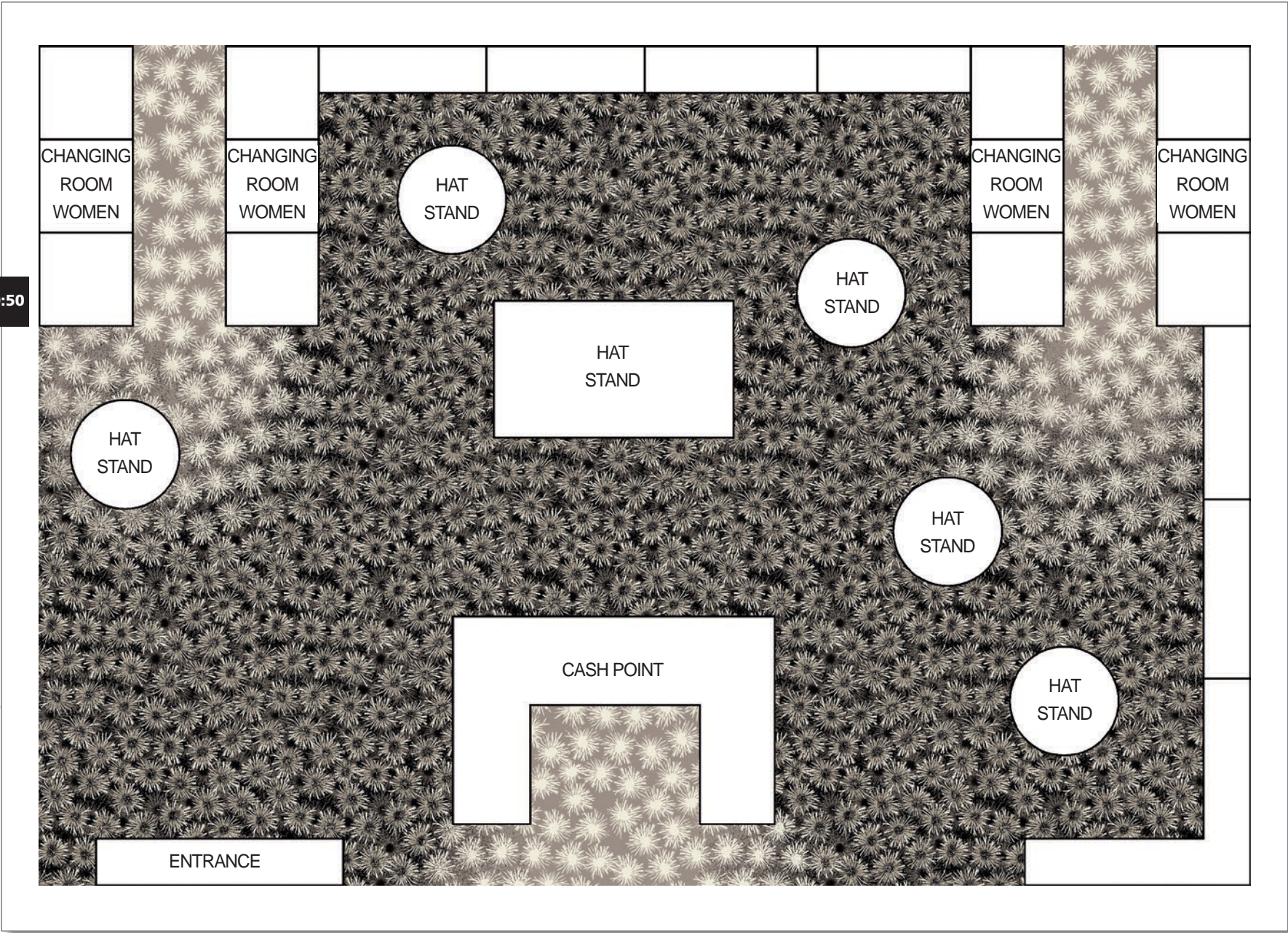
93



94



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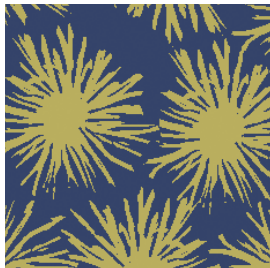


FIREWORKS

⇄ 97 cm x ⇄ 93 cm



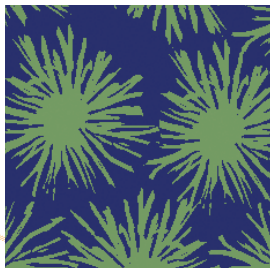
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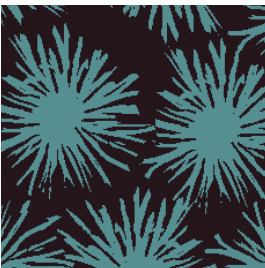
75



33



72



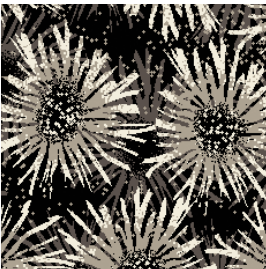
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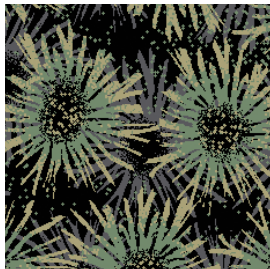
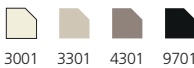
00:51

LAUREN

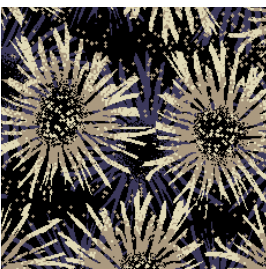
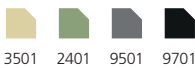
⇄ 97 cm x ⇄ 93 cm



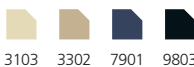
93



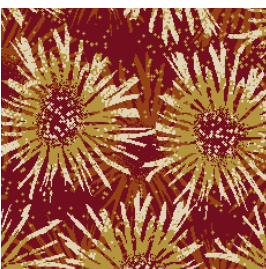
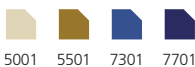
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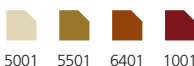
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75



15



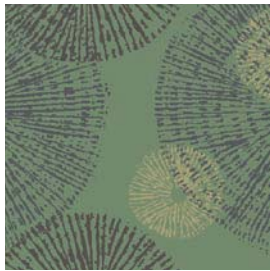
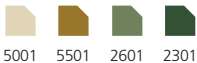


ESCALE

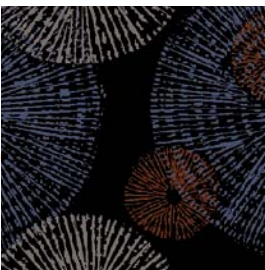
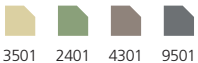
⇄ 64,5 cm x ⇅ 62 cm



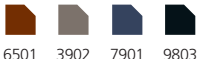
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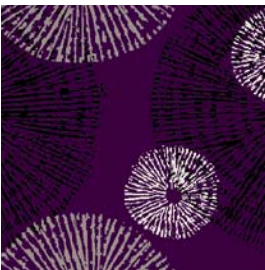
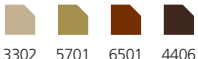
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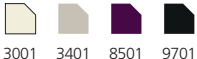
76



46

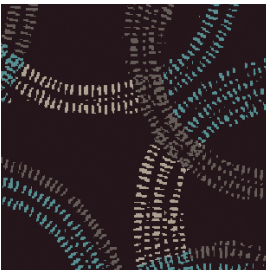


83

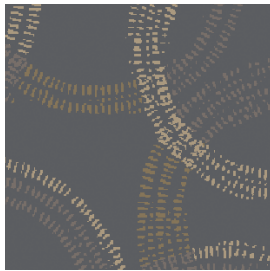
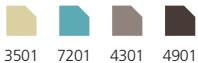


TANGERINE

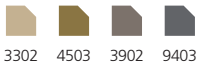
⇄ 97 cm x ⇅ 93 cm



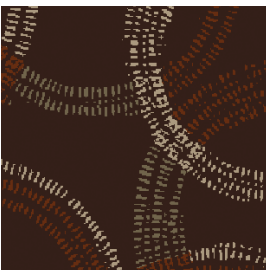
47



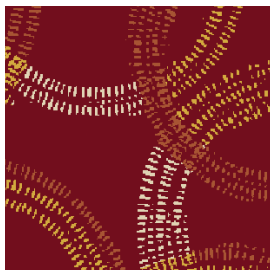
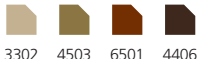
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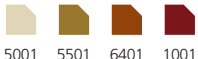
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46



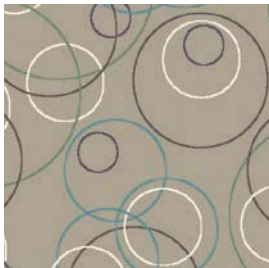
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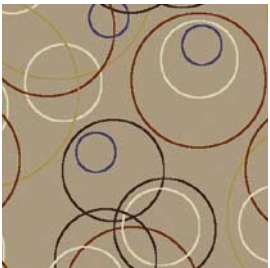


HOOPLA

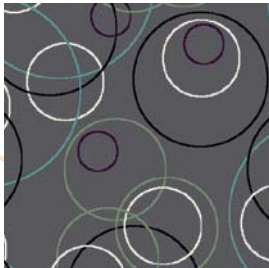
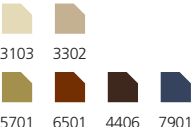
↔ 97 cm x ⬆ 93 cm



37



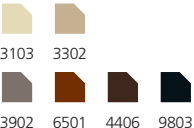
33



97



46



72



BUBBLE

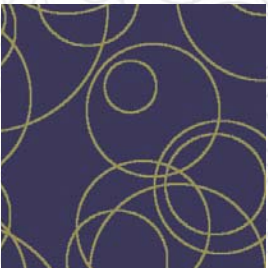
↔ 97 cm x ⬆ 93 cm



72



43



79



95



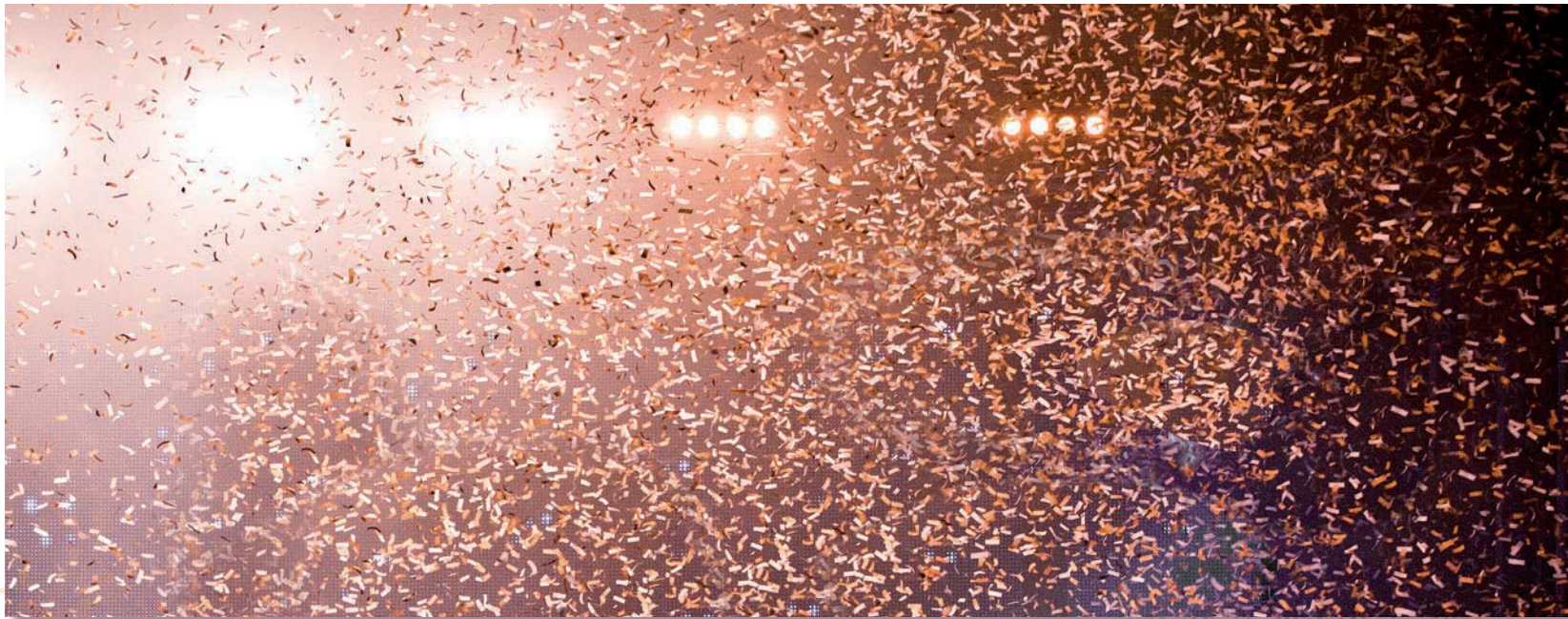
44



00:55

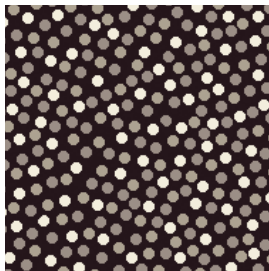


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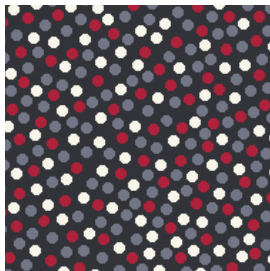
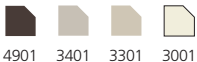


CONFETTI

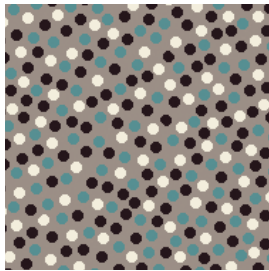
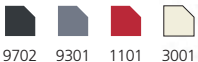
⇄ 47 cm x ⇅ 47 cm



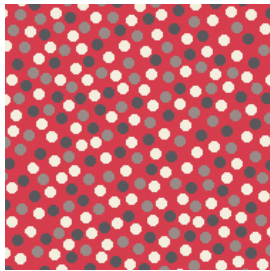
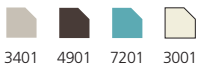
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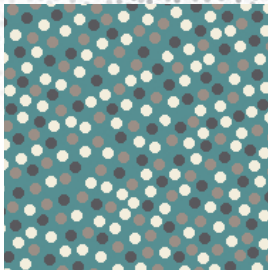
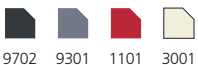
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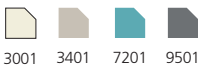
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11



79

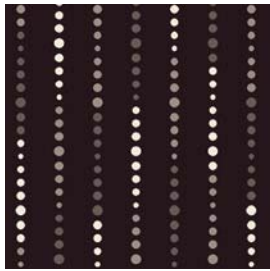


MONTANA

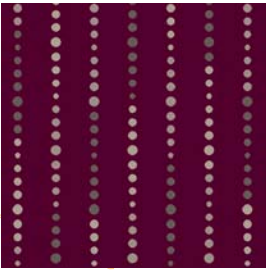
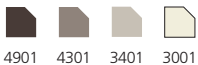
⇄ 94 cm x ⇅ 99 cm



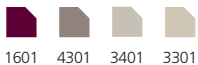
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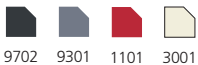
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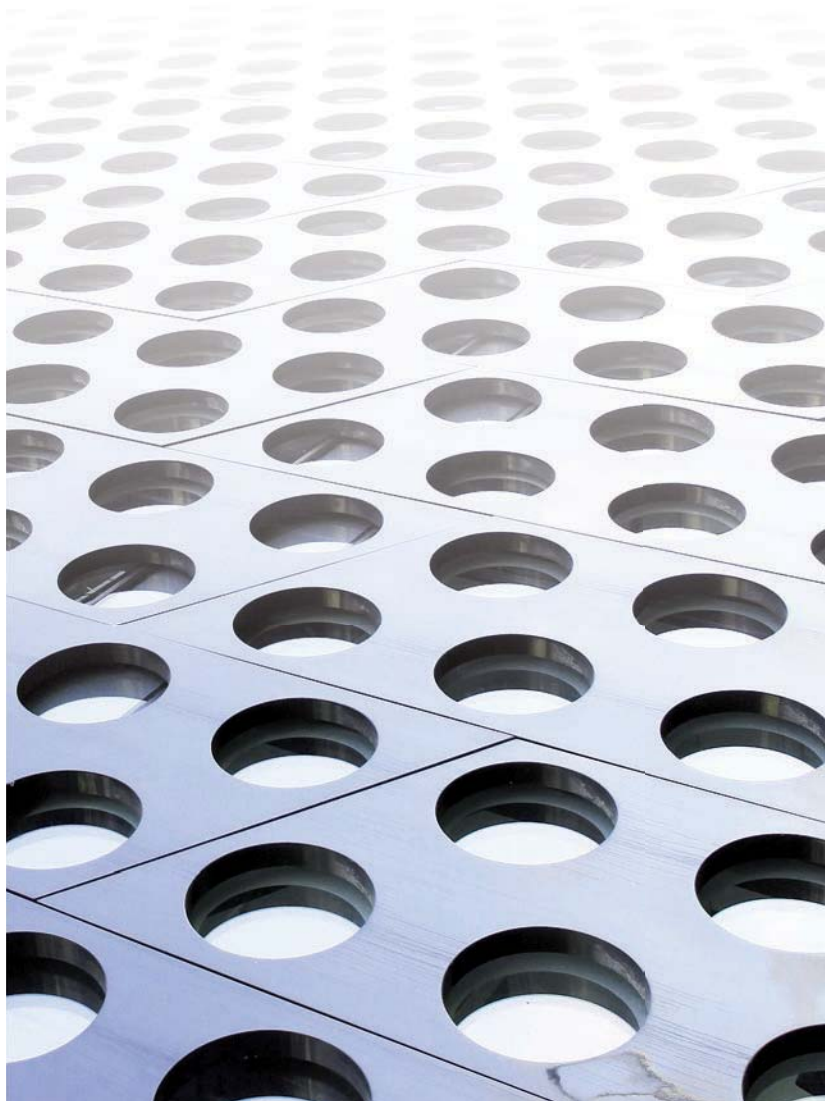
19



99



73



00:57



00:58



00:5

Indulge yourself in timeless elegance.

Welcome to our 'Heritage' collection and a city trip to London. From the Houses of Parliament and St Paul's Cathedral to St James Palace and the Tower, London is one of the richest architectural cities in the world. Strolling around the city's streets it's hard not to be in awe of the beauty and imposing stature of 100s of years of heritage. Spanning six centuries of design, from British heritage to Russian hermitage, our patterns draw inspiration from authentic period details. Rich decors, opulent columns,

baroque detailing and medieval symbols awaken fresh takes on classic design. Updated with new interpretations and surprising colour combinations, all patterns function in modern-day project environments.

Discover the richness of timeless beauty and be aware that all 'Heritage' patterns can be realized with latest Chromojet technology offering high-resolution printing and best colour brilliancy.

Benefits *Heritage*



Easy to install

High-quality
production ensuring
best wear and tear

High definition
printing technology



Improves the indoor air quality





REGUS

⇄ 125 cm x ⇅ 47 cm

10

5001

5201

5501

1001

77

5001

5201

5501

7701

85

3001

3501

3301

8501

72

3001

3501

3301

7201

44

3103

3302

5701

4406



ROYAL

⇄ 97 cm x ⇅ 94 cm

44

3103

3302

5701

4406

72

3001

3501

3301

7201

77

5001

5201

5501

7701

65

3103

3302

5701

6501

85

3001

3501

3301

8501

TRELLIS

⇄ 12 cm x ⇅ 15,5 cm

13

1001

5501

5201

5001

9601

75

7701

5501

5201

5001

9601

63

6401

5501

5201

5001

9601

23

2301

5501

5201

5001

9601

26

2601

5501

5201

5001

9601

MEDAILLON

⇄ 47 cm x ⇅ 47 cm

10

1001

5001

5501

9601

23

2301

5001

5501

9601

49

4901

9701

3301

3001

75

7701

5001

5501

9601

43

4301

3301

3001

9701



PALOMINO

⇄ 64,5 cm x ⇅ 108 cm



24



10



77



44



94

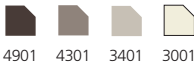


AUBUSSON

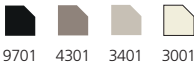
⇄ 47 cm x ⇅ 47 cm



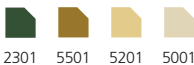
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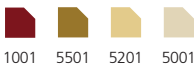
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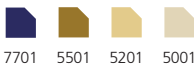
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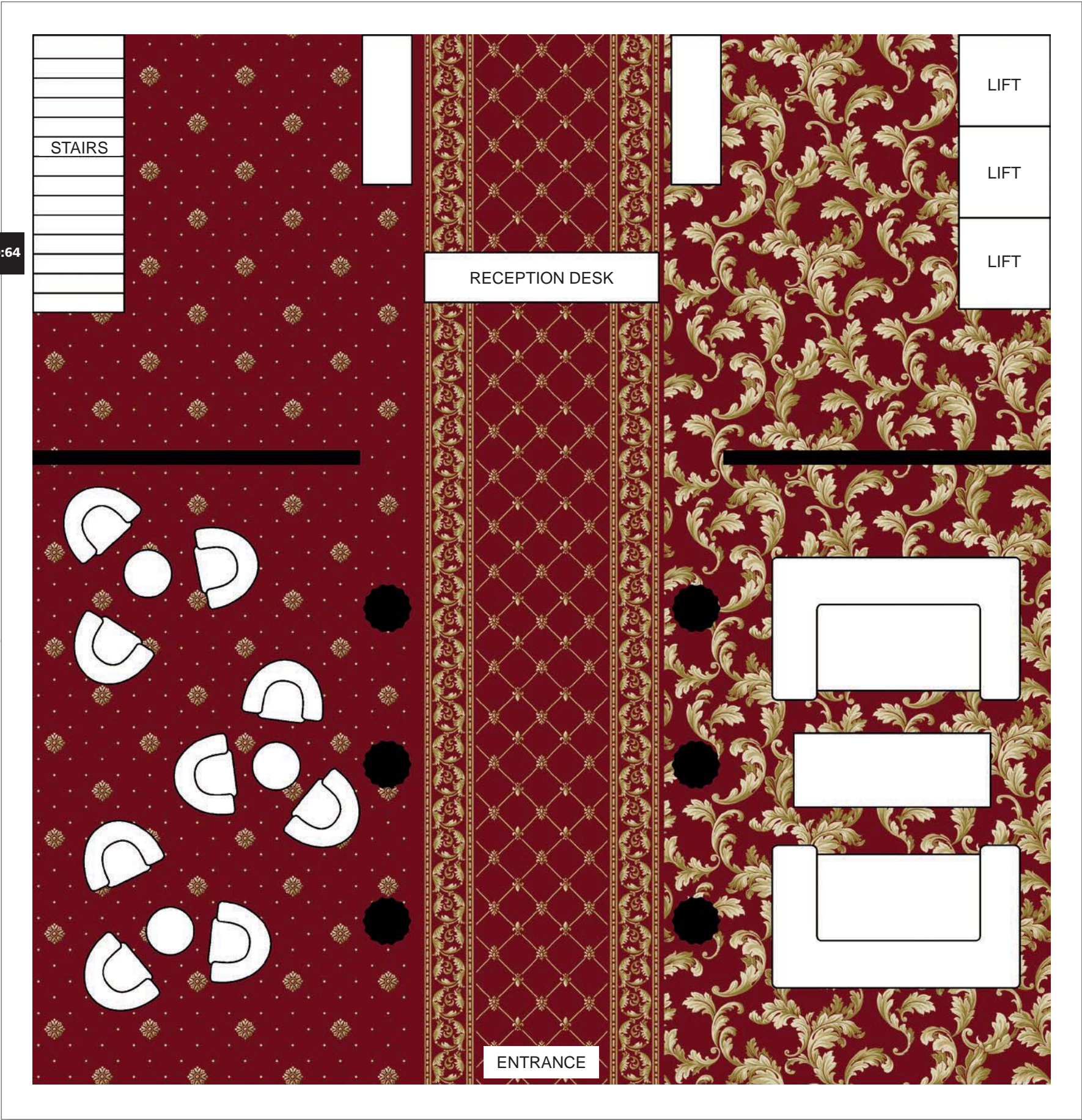


10



77



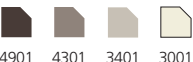


DELVAUX

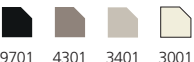
⇄ 5,5 cm x ⇅ 5,5 cm



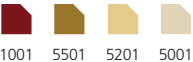
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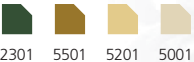
97



10



23



77



DOTS

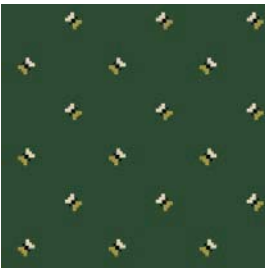
⇄ 12 cm x ⇅ 12 cm



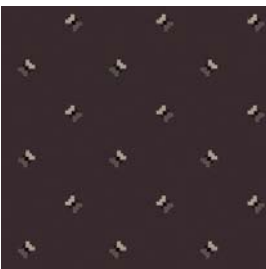
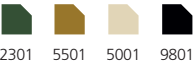
77



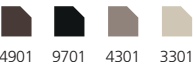
10



23



49



43

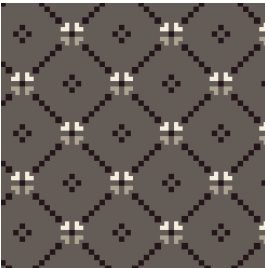




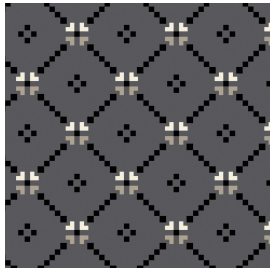
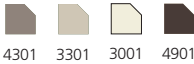
00:66

MATRIX

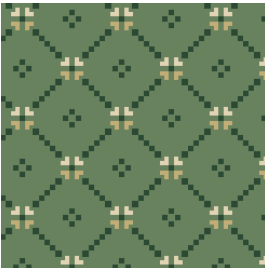
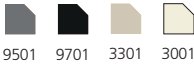
⇄ 9,5 cm x ⇅ 9,5 cm



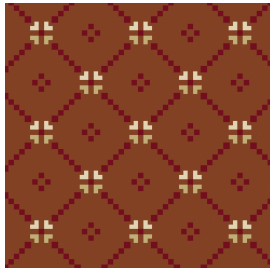
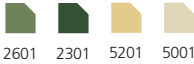
43



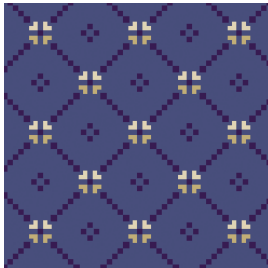
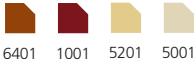
95



26



64

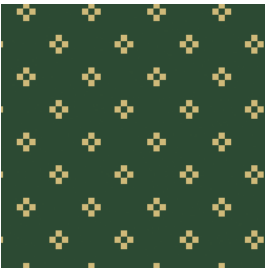


73

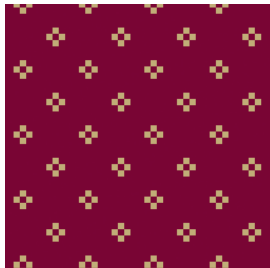


CHANTILLY

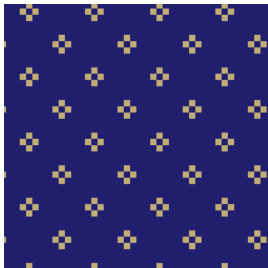
⇄ 5,5 cm x ⇅ 5,5 cm



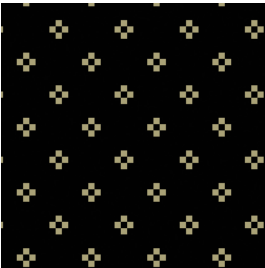
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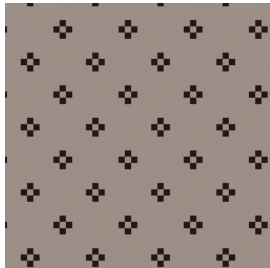
10



77



94



39



HIGHLAND

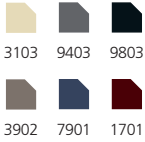
⇄ 9,5 cm x ⇅ 9,5 cm



53



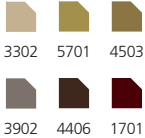
99



15



44

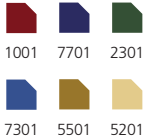


KILT

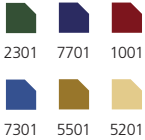
⇄ 92 cm x ⇅ 92 cm



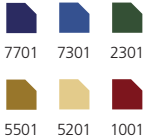
10



23



77



97



00:67

00:68



Glam Graphic




00:69

Glam up your flooring.


Welcome to the Glam Graphic collection and the city of San Francisco. Daring and charming, the architecture of this city makes it the ideal inspiration. Full of energy and a passion for creativity, the 1920s style left a big mark on downtown and today's modern hub of trends and movements make this a city of wonderment and excitement. On these following pages you will discover well-balanced design that delight in four carefully crafted colour banks to suit

your project – Modern, Design, Botanic and Classic. Give them some space and let them stop the show for the right reasons, or choose a subtle colour combination to create a discreet, yet glamorous flooring space. Freshen up your project with flooring that surprises and amazes. Glam Graphic offers so much variety in shades, fluidity in patterns and diversity of ideas that any combination is sure to attract admiring attention.


Glam Graphic



Comfortable to walk on




Best thermal insulation helping to save energy costs



Easy to maintain

Healthy - tested and certified as suitable for people suffering from allergies

 **arc edition**
performance flooring
by Balta



GAUDI

↔ 193 cm x ⬆ 186 cm



72

3001 3501 3301 3401

7201 4901 9501 9701



26

3103 3302 5701 2603

6501 4406 9403 7901



33

3103 3302 5701

2603 6501 4406



44

3103 3302 5701 4503

2603 6501 4406 7901



85

3001 3301 3401 2401

4301 8501 9501 9701

ECLIPSE

↔ 96 cm x ⬆ 92 cm



37

3001 3301 2401

7201 4301 8501 4901



23

5201 5501 6401

2601 2301 7701 1001



34

3103 3302 5701

4501 2603 6501 4406



77

5201 5501 6401

2601 7301 7701 1001



49

3001 3501 3301

2401 7201 4301 4901

PLAZA

↔ 32 cm x ⬆ 32 cm



43

4301 4901



13

1601 4301



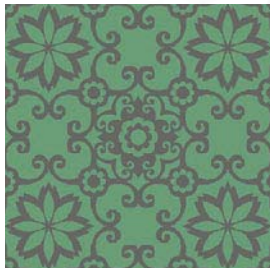
95

9501 9701



79

7201 9501

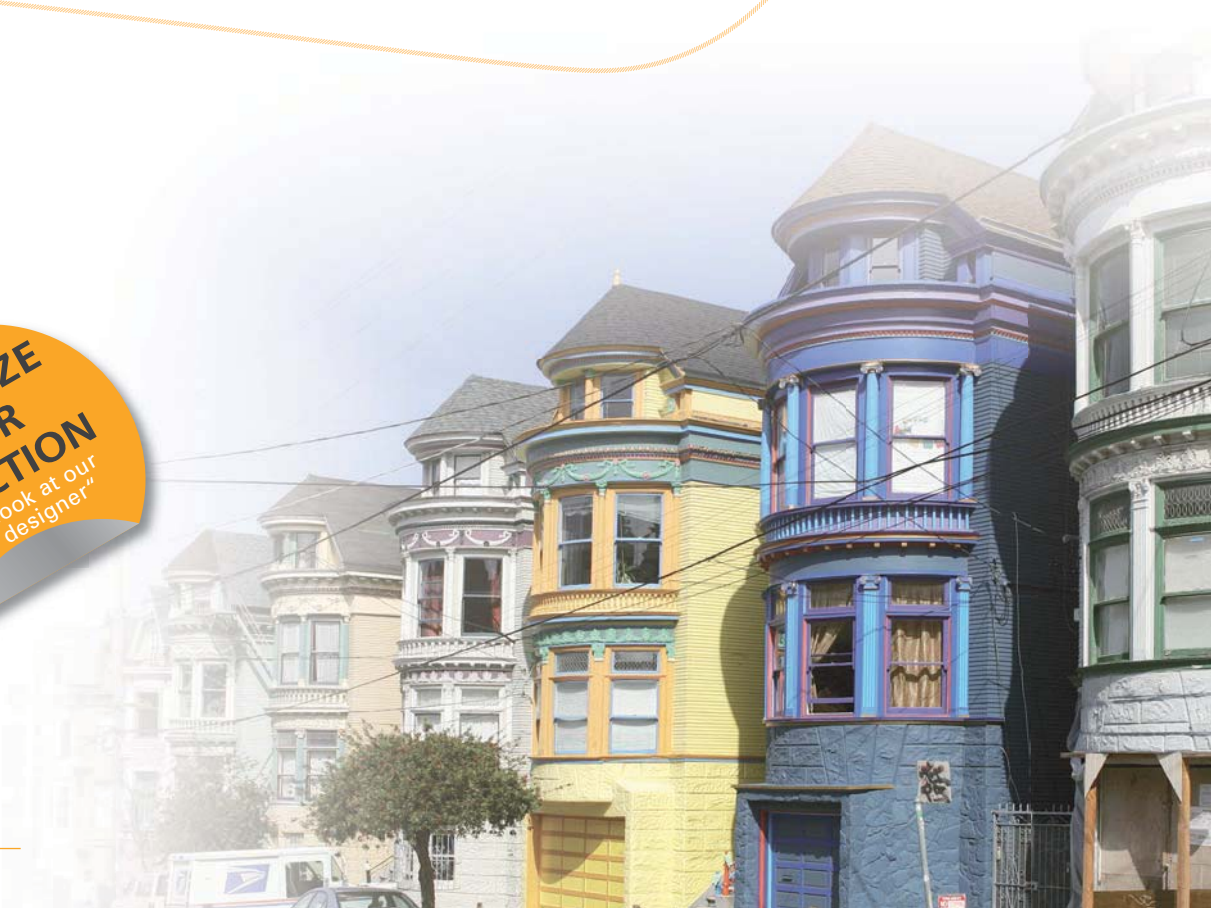


29

2401 9501



**VISUALIZE
YOUR
SELECTION**
Have a look at our
"floor designer"





MACHA ⇄ 64,5 cm x ⇄ 62 cm

00:73



49

3001	3301	3501
3401	2401	4301 4901



44

3103	3302	5701
4503	3902	6501 4406



10

5001	5501	6401
2301	1001	9601 9801



77

5001	5501	6401
2601	7301	2301 7701



72

3001	3501	3301
3401	2401	7201 4901



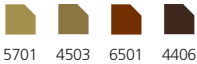


PATCHWORK

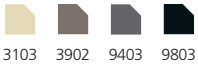
↔ 97 cm x ⬆ 120 cm



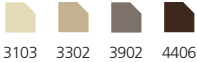
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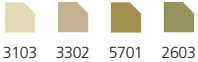
93



43



25

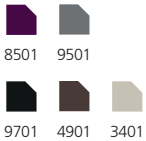


DAMASCO

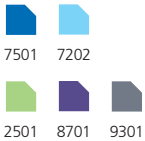
↔ 94 cm x ⬆ 94 cm



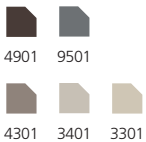
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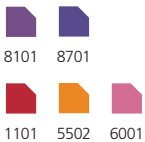
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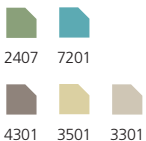
49



85



27

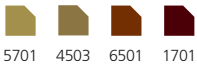


RAPALLO

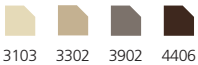
↔ 97 cm x ⬆ 120 cm



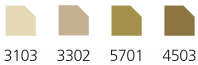
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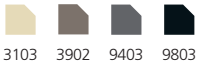
33



35



99



CUSTOMIZE
YOUR FLOOR
www.arcedition.com

By Nature

00:76



00:77

Closer to Nature.

Welcome to the wild and wonderful. Here you will encounter flooring creations inspired by the plains of Africa, sitting alongside prints animated by delicate flora. The powerful cheetah, magnificent leopard and camouflaged zebra have long influenced textile design and used as a print on performance flooring will add a daring experience for

adventurous projects. For the less intrepid explorer, the structure of wood, uniform quality of leaves and the rich colours of flowers provide a less dramatic but equally beautiful textile flooring. Presented in natural shades or flashes of brilliant colour, these designs offer unlimited creativity with an ode to nature.

Benefits *By Nature*

Flooring with ANTISTATIC equipment

High impact sound reduction improves the indoor acoustics

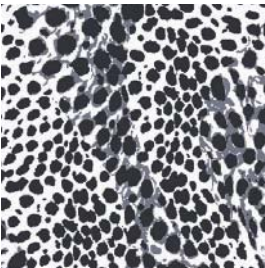
Certified quality (PRODIS/GUT)

Suitable for castor chairs and stairs



GUEPARD

⇄ 97 cm x ⇅ 61 cm



93



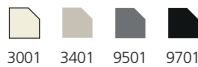
00:78

WILD

⇄ 49 cm x ⇅ 47 cm



93



SNAKE

⇄ 49 cm x ⇅ 62 cm



93



00:79

ZEBRANO

⇄ 97 cm x ⇅ 70 cm



49

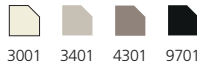


EXOTIC

⇄ 98 cm x ⇅ 125 cm



97



BLISS

⇄ 98 cm x ⇅ 125 cm



97



SPHERE

⇄ 97 cm x ⇅ 93 cm



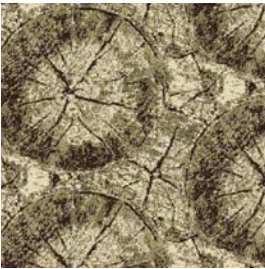
95

- | | | | | |
|------|------|------|------|------|
| | | | | |
| 3103 | 3302 | 2603 | 3902 | |
| | | | | |
| 5701 | 4503 | 4406 | 9403 | 9803 |

00:80

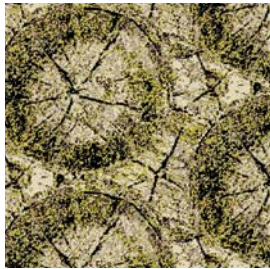
RONDINI

⇄ 98 cm x ⇅ 88 cm



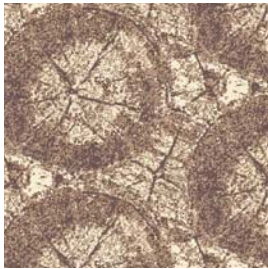
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- | | | |
|------|------|------|
| | | |
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| | | |
| 5701 | 4503 | 4406 |



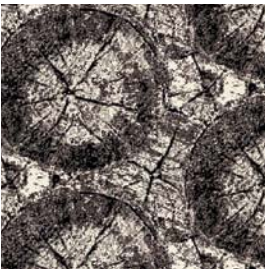
53

- | | | |
|------|------|------|
| | | |
| 3103 | 3302 | |
| | | |
| 5701 | 4406 | 9803 |



34

- | | | |
|------|------|------|
| | | |
| 3001 | 3301 | |
| | | |
| 3401 | 4301 | 9501 |



94

- | | | |
|------|------|------|
| | | |
| 3001 | 3401 | |
| | | |
| 4301 | 4901 | 9701 |



43

- | | | |
|------|------|------|
| | | |
| 3001 | 3401 | |
| | | |
| 2401 | 4301 | 9701 |

MUSTANG

⇄ 97 cm x ⇅ 93 cm



95

- | | | |
|------|------|------|
| | | |
| 3103 | 3302 | 4406 |
| | | |
| 5701 | 4503 | 9803 |



00:81



PARADISE

⇄ 97 cm x ⇅ 93 cm



43



15



45



79



29



FLORIS

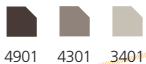
⇄ 94 cm x ⇅ 94 cm



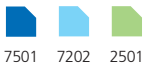
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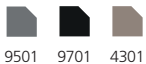
43



72



94



95





TROPICANA

⇄ 97 cm x ⇅ 93 cm



96

- 3103 5701 6501
- 1701 2603 9803



15

- 3103 5701 3302
- 1701 4503 6501



91

- 3103 5701 3302
- 1701 6501 9803

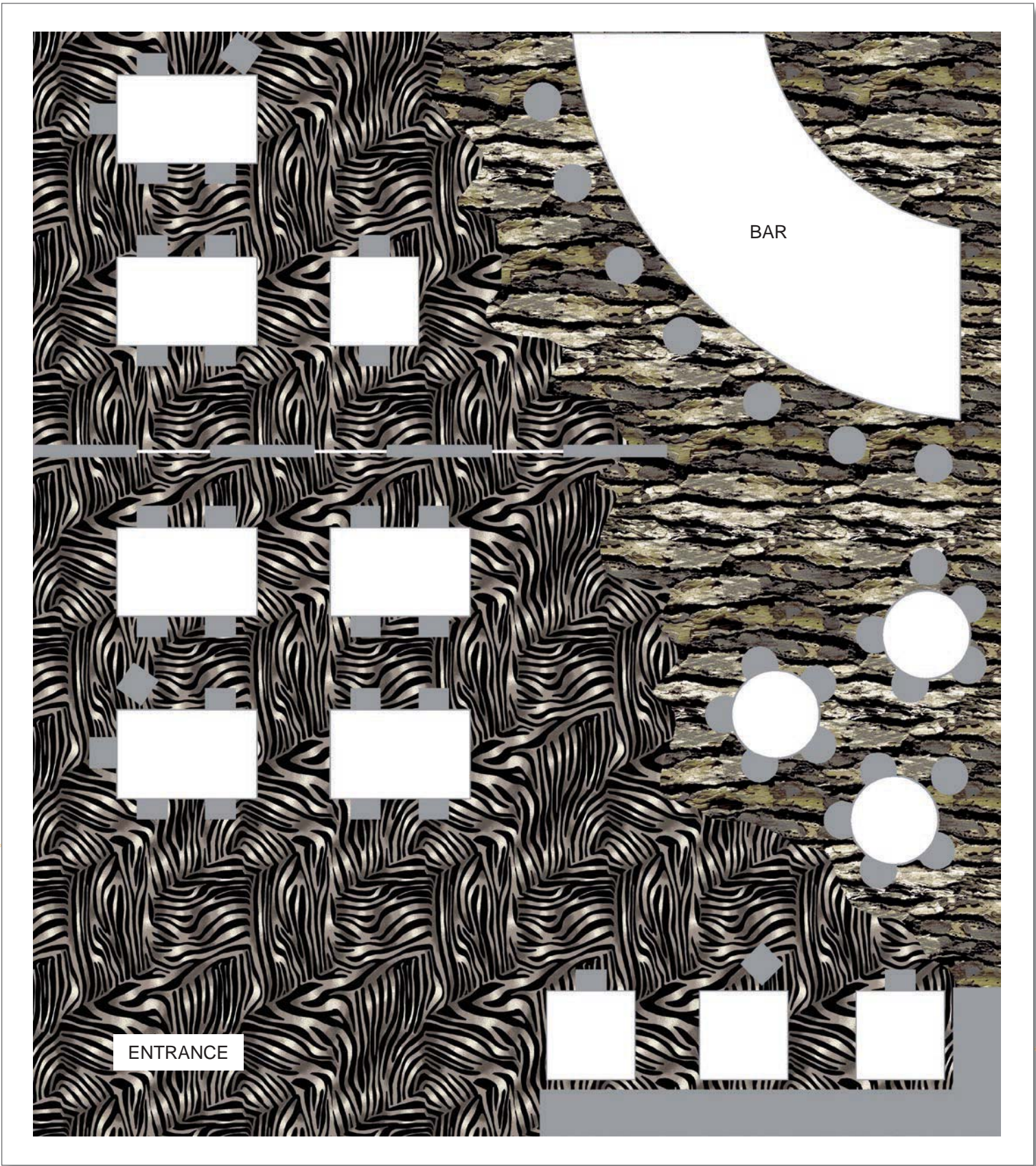
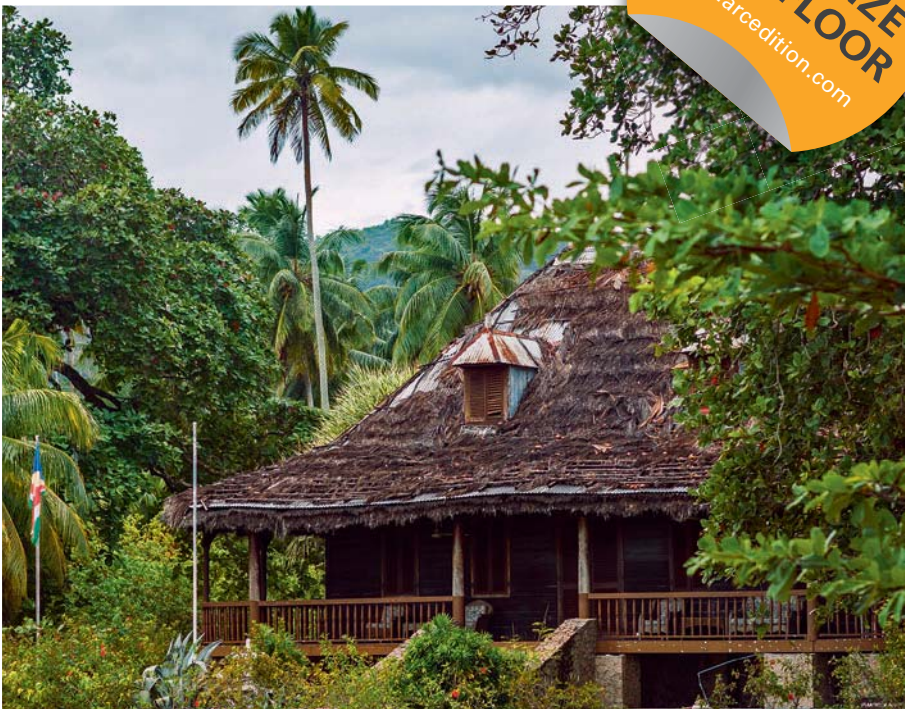


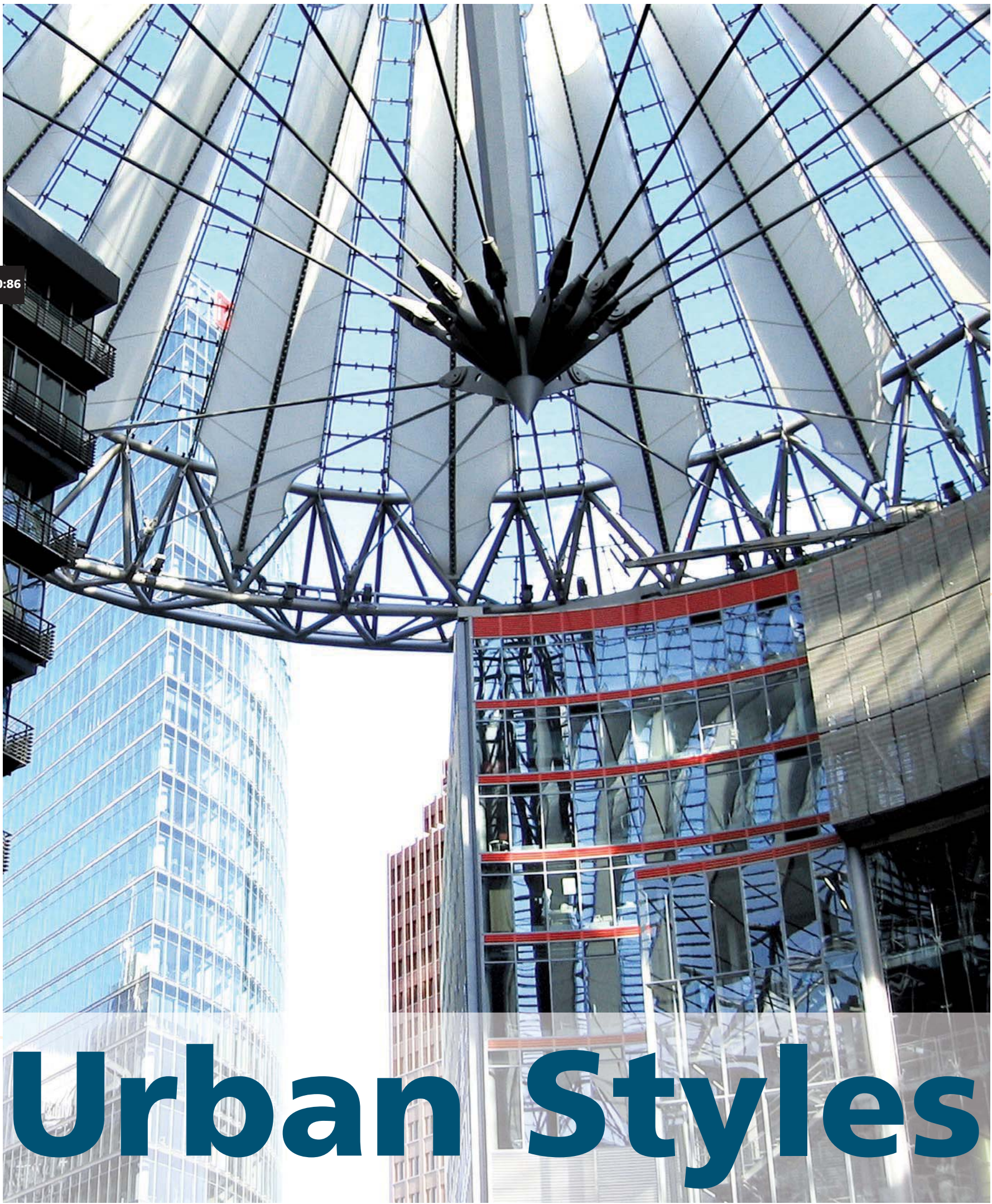
97

- 3103 3902 9803
- 2603 9403 7901



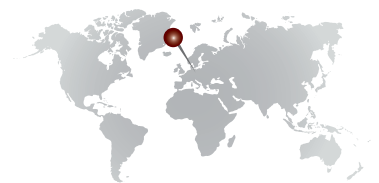
CUSTOMIZE
YOUR FLOOR
www.arcedition.com





00:86

Urban Styles



00:87

Ultimate Urban Living.

Urban life demands comfort that contrasts and soothes a stressful environment. The bustling space-restricted zones inspire new creativity in the floor as ways are found to add beauty and calm to the interior. We have chosen to link this collection to a visit of Berlin, the strategic crossroads of East and West. The twentieth century changed nearly all cities, but perhaps none more so than Berlin. From its destruction in World War II that left few

historic buildings intact to its division until 1989 that brought together the architecture of two competing ideologies into one city. Berlin's modern and contemporary architecture showcases some new and wonderful architecture that might not have found space in other cities in Europe. Urban design isn't just for the big city dweller. Be inspired by this collection featuring modern, minimalist and industrial styles looking to transform projects with an air of city cool.

Benefits *Urban Styles*

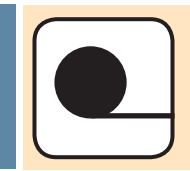
Dynamic designs with an air of city cool



arc edition® flooring reduces noise and improves indoor acoustics



Safe & comfortable to step on

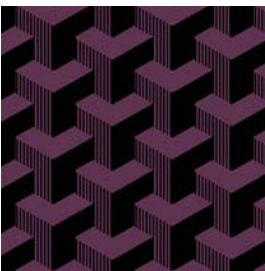


Easy to install





DEEPLY ⇄ 32 cm x ⇅ 17,5 cm



85



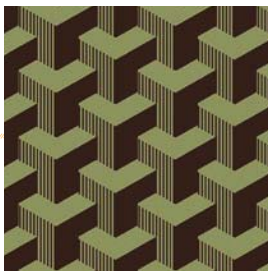
75



49



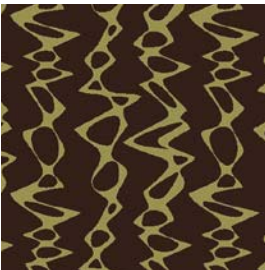
22



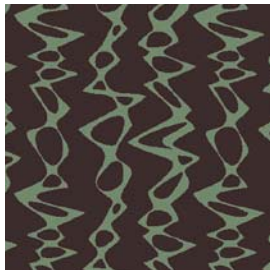
42



ELECTRO ⇄ 96 cm x ⇅ 93 cm



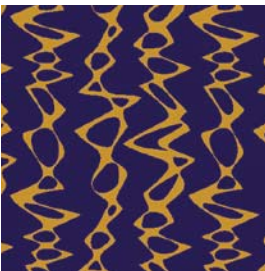
45



42



24



75



30



MORELLO ⇄ 64,5 cm x ⇅ 12 cm



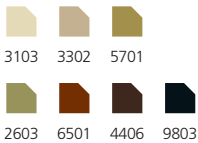
33



34



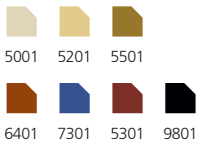
44



24



64



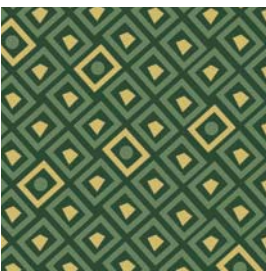
STREET ⇄ 193 cm x ⇅ 148 cm



44



34



22



49



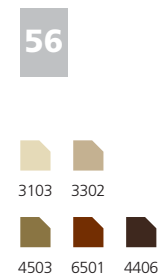
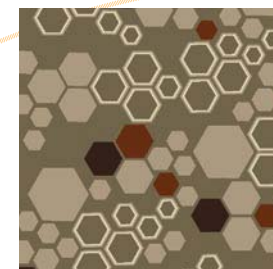
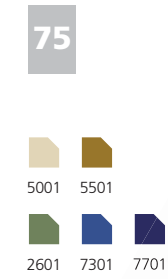
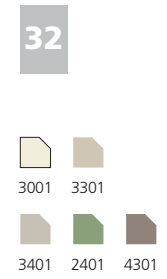
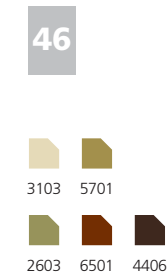
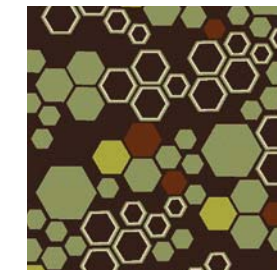
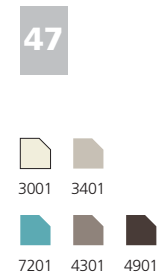
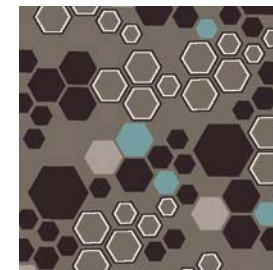
77





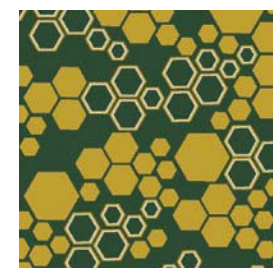
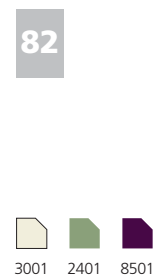
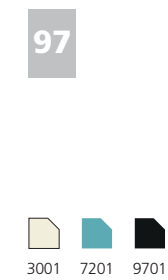
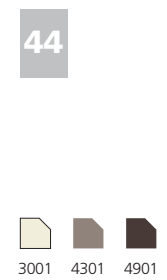
CITY

⇄ 133 cm x ⇅ 124 cm



METRO

⇄ 133 cm x ⇅ 124 cm

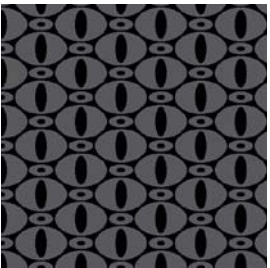


RISTRETTO

⇄ 14 cm x ⇅ 8,5 cm



94



95



34



22

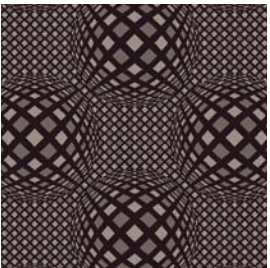


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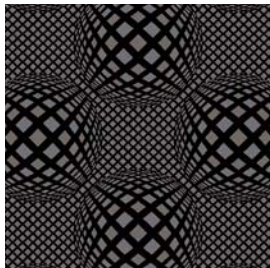


VASARELLY

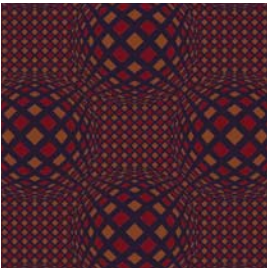
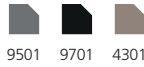
⇄ 48 cm x ⇅ 45 cm



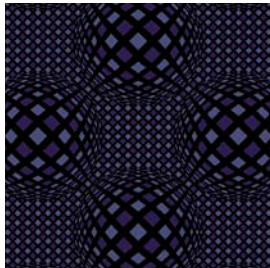
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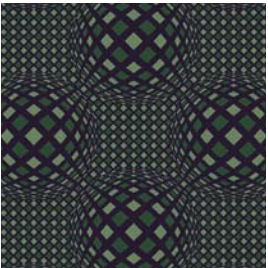
94



19



77



22



RETRO

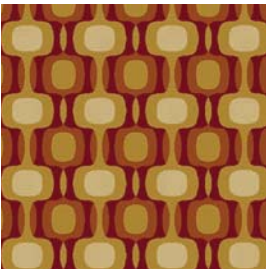
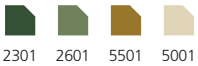
⇄ 20 cm x ⇅ 19 cm



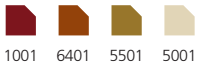
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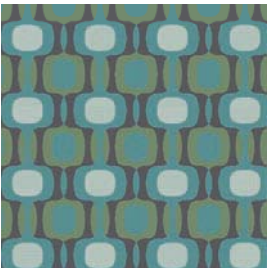
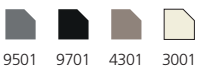
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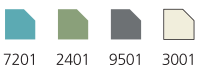
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94



79

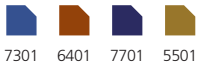


BAUHAUS

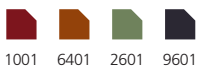
⇄ 47 cm x ⇅ 43 cm



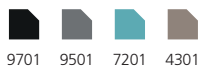
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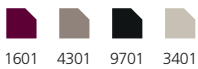
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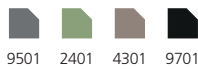
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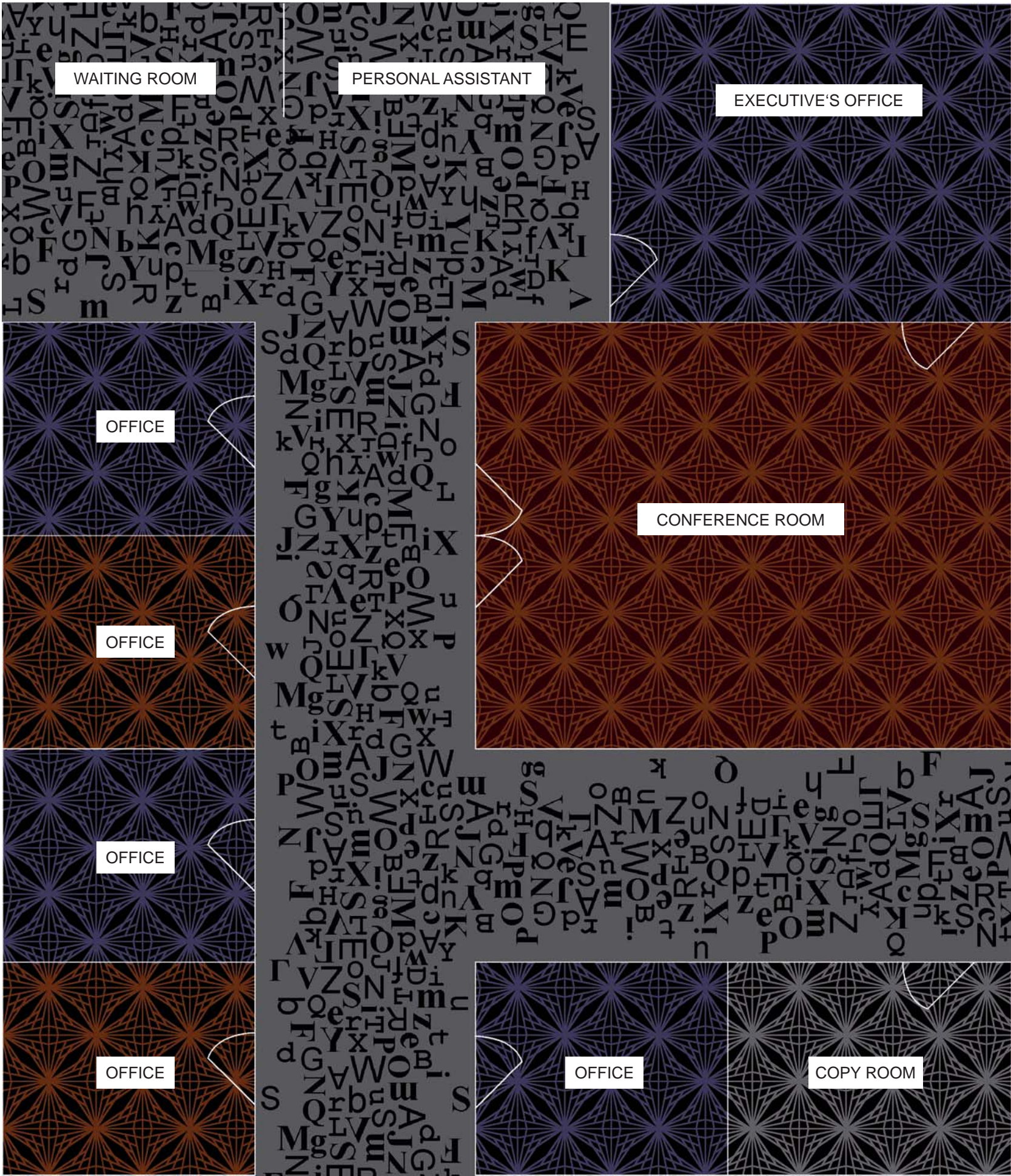


13



92





PENTA

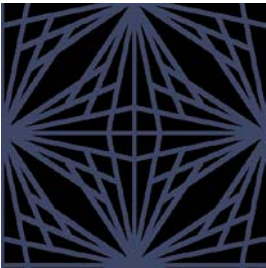
⇄ 97 cm x ⇄ 93 cm



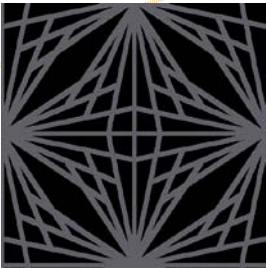
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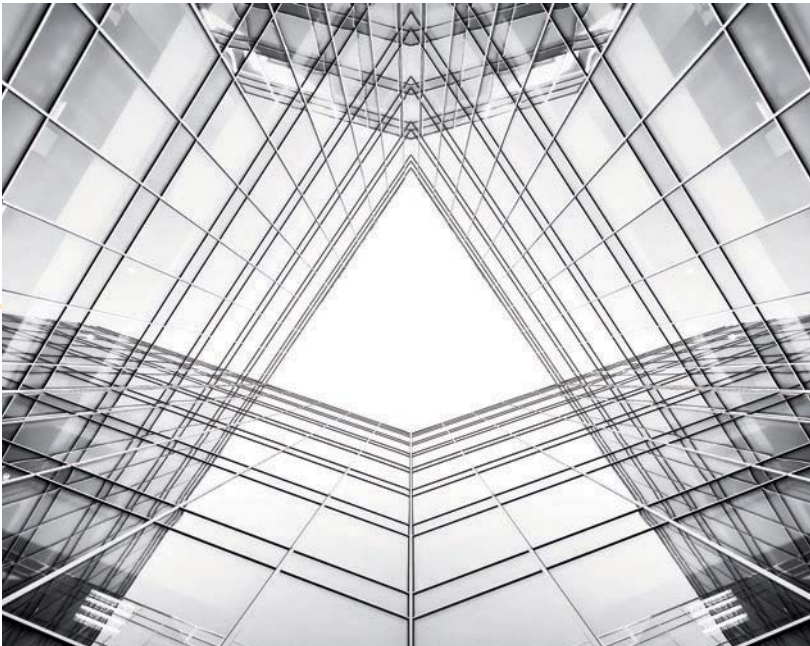
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97

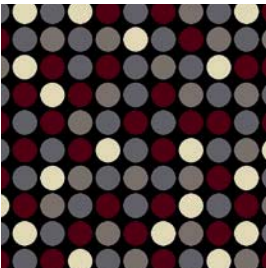


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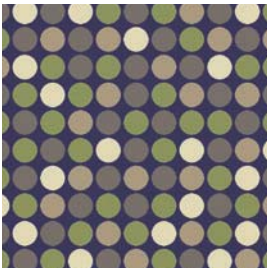
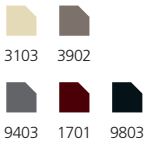


ROCK

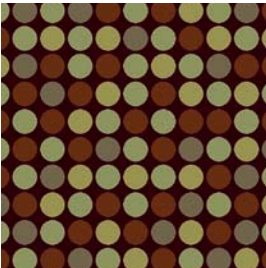
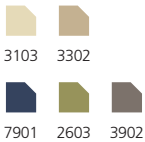
⇄ 98 cm x ⇄ 94 cm



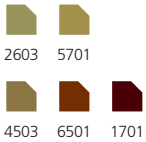
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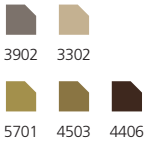
73



15



44





HERMOSA

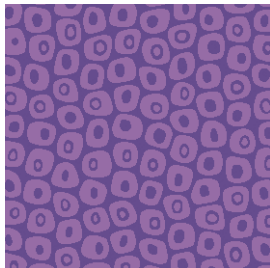
⇄ 94 cm x ⇄ 94 cm



43



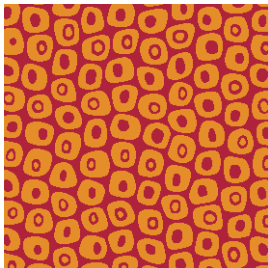
4901 3401



86



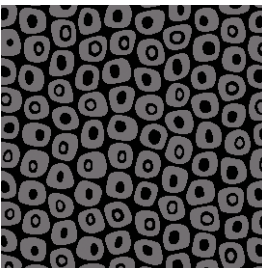
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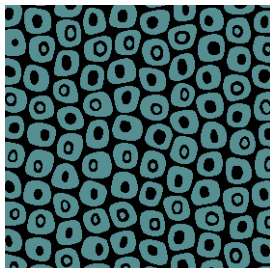
1101 5502



95



9701 9501



79

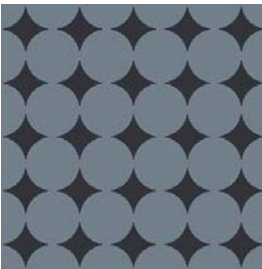


9701 7201



METROPOLE

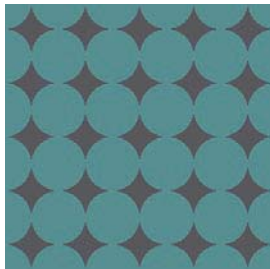
⇄ 7 cm x ⇄ 7 cm



95



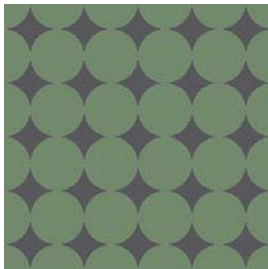
9301 9702



74



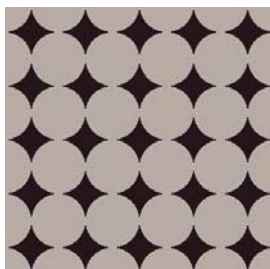
9501 7201



29



9501 2401



43



4901 3401



10



1101 9702

SCRIPTO

⇄ 395 cm x ⇄ 380 cm



65



6401 5501



77



7701 7301



22



2301 2601



95



9501 9701



44



4901 4301

WATCH

⇄ 188 cm x ⇄ 188 cm



40



4301 4901



95



9501 9701



44



4901 3401



93



9501 3001

Inside Out



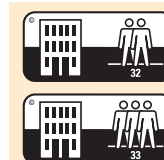
00:99

Evolving for today's business.

Our global voyage has arrived in the fascinating city of Rio de Janeiro, located in a spectacular natural setting of mountains, forests and beaches. The city is passing through a huge change to prepare itself for the big events that Rio will host in the next few years. There are over 100 hotels being built and the frantic development of the port heralds a new wave in the city's evolution and a place where vibrant bars, restaurants and clubs fill the black of night.

'Inside Out' design mixes international influences for a fabulous fusion of different styles. Industrial, modern, vintage and others are all coming together to create a unique project. Yet, clean lines and a dynamic flow join to provide the essential harmony into this blend. With designs in colour banks from modern vibrancy to beautiful botanic, creative inspiration can take your project to another level. Explore the stunning floors of Inside Out.

Benefits *Inside Out*



High-quality flooring with usage class 32 or 33

Healthy – tested and certified as suitable for people suffering from allergies

Comfortable to walk on

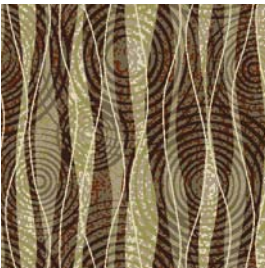


wide choice of colours & patterns



DROPILO

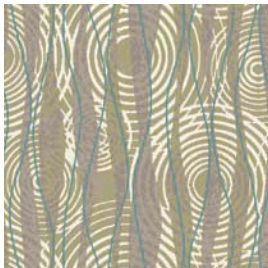
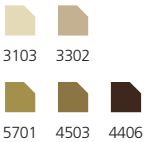
⇄ 98 cm x ⇅ 94 cm



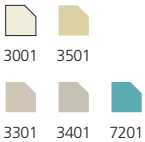
65



45



34

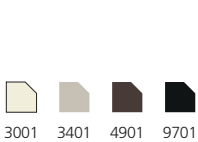


LAGOON

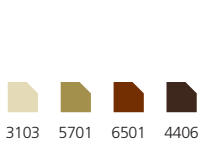
⇄ 32 cm x ⇅ 31 cm



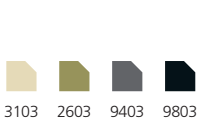
43



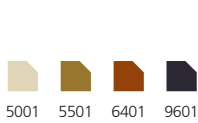
45



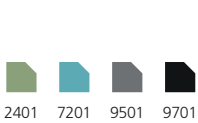
94



55



92

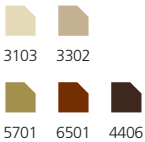


SANATO

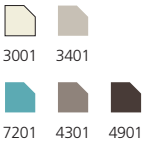
⇄ 196 cm x ⇅ 94 cm



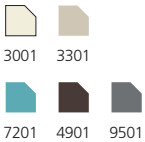
65



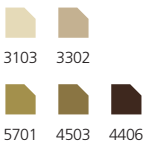
49



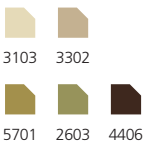
72



35



52

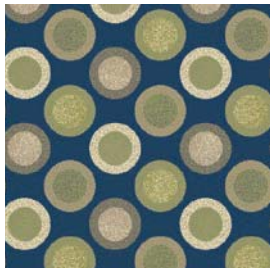
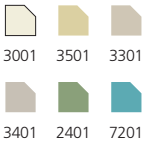


RONDILLO

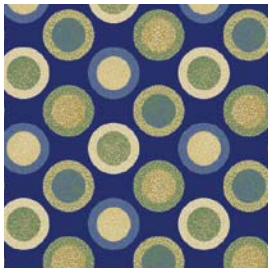
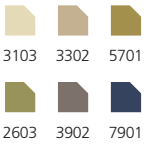
↔ 32,5 cm x ⬆ 35 cm



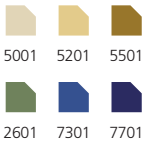
33



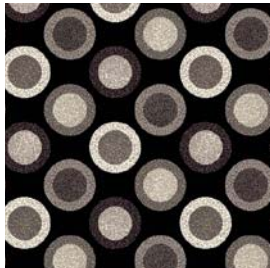
79



77



44



49



PANAMA

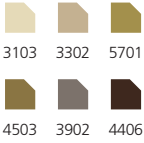
↔ 97 cm x ⬆ 93 cm



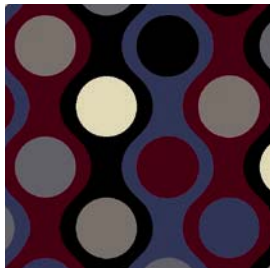
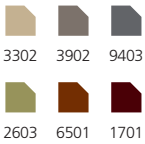
45



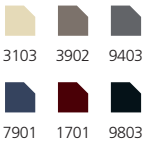
43



12



91





ART NOUVEAU

⇄ 47 cm x ⇅ 43 cm



21

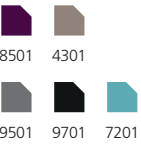


SEVENTIES

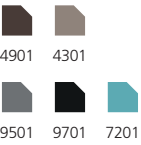
⇄ 32 cm x ⇅ 37 cm



89



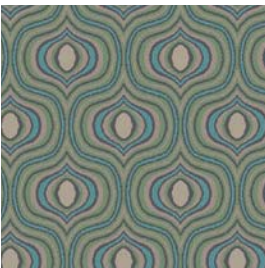
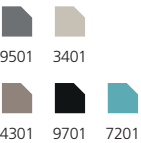
49



19



97

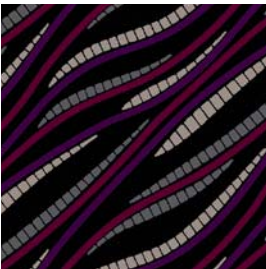


27

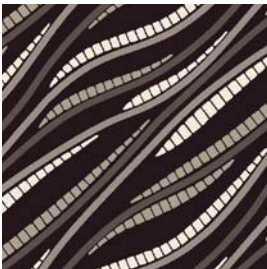
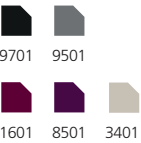


GIRLANDA

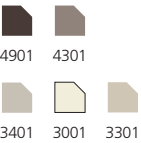
⇄ 94 cm x ⇅ 94 cm



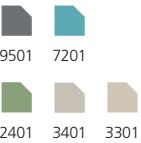
91



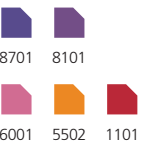
43



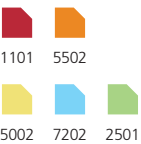
93



86



11

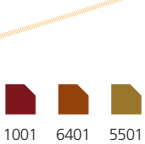


IKAT

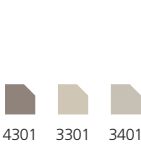
⇄ 94 cm x ⇅ 94 cm



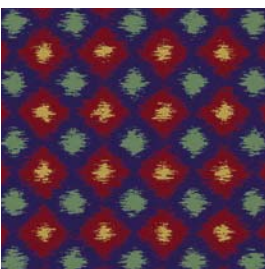
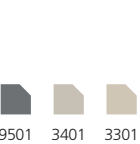
12



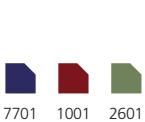
43



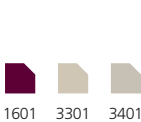
93



71



13

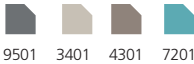




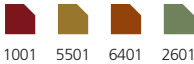
BATIK ⇄ 98 cm x ⇅ 150 cm



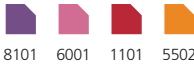
95



12



15



BLOSSOM ⇄ 97 cm x ⇅ 93 cm



64



44



99



24



LOTUS ⇄ 94 cm x ⇅ 94 cm



83



79



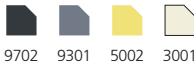
29



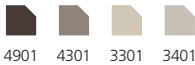
SPRING VALLEY ⇄ 94 cm x ⇅ 120 cm



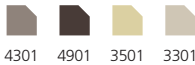
95



44



43



39



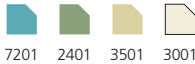
95



11



72



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NEVADA

⇄ 97 cm x ⇅ 93 cm



79

- 3103 2603 3902
- 6501 9403 7901 9803



91

- 2603 3902 6501
- 9403 7901 9803 1701



45

- 3103 3302 5701
- 4503 3902 6501 4406



12

- 3103 3902 2603
- 3302 1701 7901 6501

DAKOTA

⇄ 97 cm x ⇅ 120 cm



43

- 3302 5701
- 4503 2603 4406



45

- 3302 5701
- 4503 6501 4406



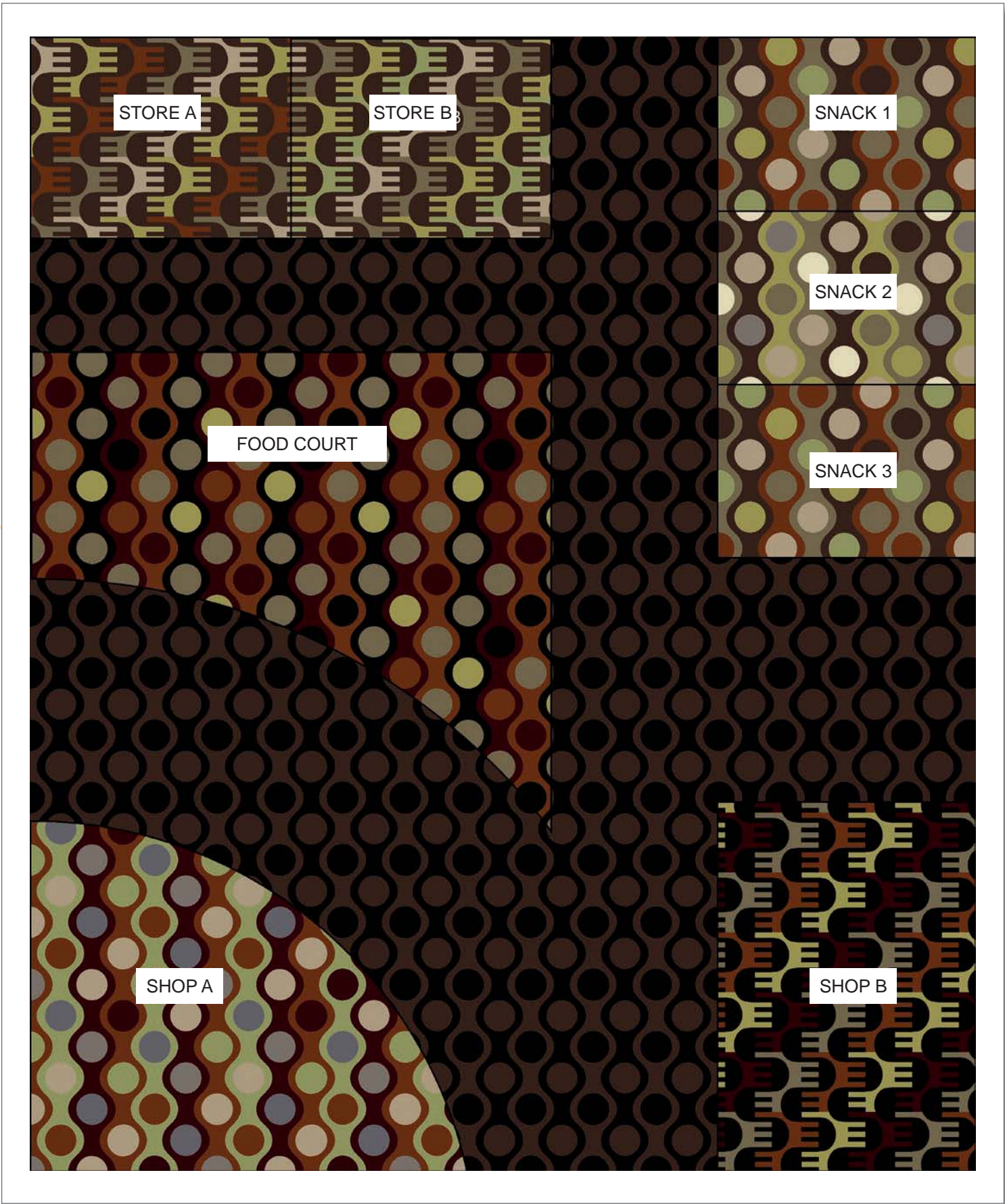
91

- 3902 9403
- 9803 7901 1701



96

- 4503 5701
- 9803 6501 1701





KASHMIR

⇄ 47 cm x ⇄ 47 cm



25



75



63



94



43

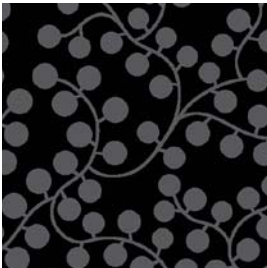


PAGODE

⇄ 94 cm x ⇄ 94 cm



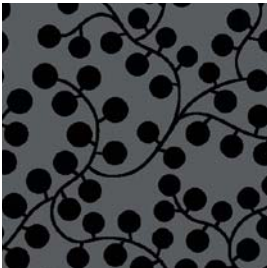
15



98



25



95



43



HYDE PARK

↔ 97 cm x ↕ 93 cm



30



43



44



91



93



PRATO

↔ 94 cm x ↕ 94 cm



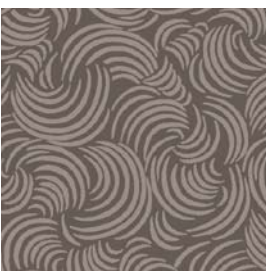
35



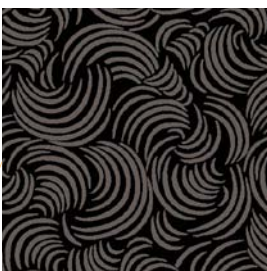
98



44



39



94



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01:16 DESIGN OVERVIEW A↔Z

01:18 TECHNICAL DATA

01:20 OPTIONS

01:21 QUALITY INFORMATION

01:22 SUSTAINABILITY STATEMENT

01:24 MAINTENANCE

01:25 INSTALLATION

Design overview.		Name	Theme	Page	Colours	Repeat ca.	Design overview.		Name	Theme	Page	Colours	Repeat ca.
01:16	A	Activity Art Nouveau Ascot Astoria Aubusson	In Motion Inside Out In Motion Romance Heritage	00:32 01:04 00:45 00:20 00:62	24,31,51,69,79 13,17,21,96,97 25,29,33,44,77 10,35,49,77,95 10,23,49,77,97	⇄ 3,5 cm ⇄ 3,5 cm ⇄ 47 cm ⇄ 43 cm ⇄ 4 cm ⇄ 4 cm ⇄ 93 cm ⇄ 96 cm ⇄ 47 cm ⇄ 47 cm	M	Matrix Medaillon Meridien Metro Metropole Miro Monaco Montana Monte Carlo Morello Move Mustang	Heritage Heritage In Motion Urban Styles Urban Styles Spirit In Motion Spirit In Motion Urban Styles In Motion By Nature	00:66 00:61 00:44 00:91 00:96 00:49 00:40 00:57 00:40 00:89 00:36 00:80	26,43,64,73,95 10,23,43,49,75 13,18,49,72,79 25,44,65,82,97 10,29,43,74,95 35,44,85,93,94 19,24,49,51,69 19,49,73,98,99 27,34,79,89,95 24,33,34,44,64 47,65,75,82,97 95	⇄ 9,5 cm ⇄ 9,5 cm ⇄ 47 cm ⇄ 47 cm ⇄ 93 cm ⇄ 150 cm ⇄ 133 cm ⇄ 124 cm ⇄ 7 cm ⇄ 7 cm ⇄ 94 cm ⇄ 94 cm ⇄ 3,5 cm ⇄ 4 cm ⇄ 94 cm ⇄ 99 cm ⇄ 6 cm ⇄ 6,5 cm ⇄ 64,5 cm ⇄ 12 cm ⇄ 115 cm ⇄ 95 cm ⇄ 97 cm ⇄ 93 cm	
	B	Basket Batik Bauhaus Bliss Blossom Bubble	In Motion Inside Out Urban Styles By Nature Inside Out Spirit	00:43 01:06 00:93 00:79 01:07 00:55	19,33,66,77,95 12,15,23,87,95 12,13,73,92,97 97 24,44,64,99 43,44,72,79,95	⇄ 12 cm ⇄ 12 cm ⇄ 98 cm ⇄ 150 cm ⇄ 47 cm ⇄ 43 cm ⇄ 98 cm ⇄ 125 cm ⇄ 97 cm ⇄ 93 cm ⇄ 97 cm ⇄ 93 cm	N	Nevada	Inside Out	01:08	12,45,79,91	⇄ 97 cm ⇄ 93 cm	
	C	Chantilly Checkers Circulus City Confetti Cubus	Heritage In Motion Spirit Urban Styles Spirit In Motion	00:66 00:45 00:48 00:91 00:56 00:42	10,23,39,77,94 13,29,33,93,97 16,24,74,95,98 32,46,47,56,75 11,37,44,79,98 13,24,39,74,95	⇄ 5,5 cm ⇄ 9,5 cm ⇄ 95 cm ⇄ 95 cm ⇄ 17 cm ⇄ 16 cm ⇄ 133 cm ⇄ 124 cm ⇄ 47 cm ⇄ 47 cm ⇄ 9 cm ⇄ 15 cm	O	Odyssey Optica	Romance In Motion	00:26 00:35	19,43,45,93 24,34,47,57,79	⇄ 194 cm ⇄ 215 cm ⇄ 4 cm ⇄ 4 cm	
	D	Dakota Damasco Decostripe Deeply Delvaux Dolce Dots Dropilo	Inside Out Glam Graphic In Motion Urban Styles Heritage Romance Heritage Inside Out	01:08 00:75 00:38 00:88 00:65 00:19 00:65 01:00	43,45,91,96 27,49,78,85,89 14,18,23,76,94 22,42,49,75,85 10,23,49,77,97 10,23,49,77,94 10,23,43,49,77 34,45,49,55,65	⇄ 97 cm ⇄ 120 cm ⇄ 94 cm ⇄ 94 cm ⇄ 398 ⇄ 32 cm ⇄ 17,5 cm ⇄ 5,5 cm ⇄ 5,5 cm ⇄ 97 cm ⇄ 94cm ⇄ 12 cm ⇄ 12 cm ⇄ 98 cm ⇄ 94 cm	P	Pagode Palomino Panama Paradise Patchwork Penta Plaza Portofino Prato	Inside Out Heritage Inside Out By Nature Glam Graphic Urban Styles Glam Graphic Romance Inside Out	01:11 00:62 01:02 00:82 00:74 00:95 00:70 00:27 01:13	15,25,43,95,98 10,24,44,77,94 12,43,45,91 15,29,43,45,79 25,43,46,93 16,44,97,99 13,29,43,79,95 19,33,43,92,93 35,39,44,94,98	⇄ 94 cm ⇄ 94 cm ⇄ 64,5 cm ⇄ 108 cm ⇄ 97 cm ⇄ 93 cm ⇄ 97 cm ⇄ 93 cm ⇄ 97 cm ⇄ 120 cm ⇄ 97 cm ⇄ 93 cm ⇄ 32 cm ⇄ 32 cm ⇄ 97 cm ⇄ 120 cm ⇄ 94 cm ⇄ 94 cm	
	E	Eclipse Electro Escale Exotic Exquise	Glam Graphic Urban Styles Spirit By Nature Romance	00:71 00:88 00:52 00:79 00:21	23,34,37,49,77 24,30,42,45,75 23,25,46,76,83 97 17,34,39,45,72	⇄ 96 cm ⇄ 92 cm ⇄ 96 cm ⇄ 93 cm ⇄ 64,5 cm ⇄ 62 cm ⇄ 98 cm ⇄ 125 cm ⇄ 48,5 cm ⇄ 46,5 cm	R	Rapallo Regus Retro Ristretto Rock Rondillo Rondini Rose Garden Royal	Glam Graphic Heritage Urban Styles Urban Styles Urban Styles Inside Out By Nature Romance Heritage	00:74 00:60 00:92 00:92 00:95 01:02 00:80 00:18 00:60	33,35,65,99 10,44,72,77,85 13,23,39,79,94 18,22,34,94,95 15,44,73,99 33,44,49,77,79 34,43,53,54,94 30,34,39,49 44,65,72,77,85	⇄ 97 cm ⇄ 120 cm ⇄ 125 cm ⇄ 47 cm ⇄ 20 cm ⇄ 19 cm ⇄ 14 cm ⇄ 8,5 cm ⇄ 98 cm ⇄ 94 cm ⇄ 32,5 cm ⇄ 35 cm ⇄ 98 cm ⇄ 88 cm ⇄ 388 cm ⇄ 195 cm ⇄ 97 cm ⇄ 95 cm	
	F	Fireworks Floris	Spirit By Nature	00:51 00:83	33,44,72,75,97 16,43,72,94,95	⇄ 97 cm ⇄ 93 cm ⇄ 94 cm ⇄ 94 cm	S	Sanato Scripto Seventies Slow Snake Sphere Splanda Spring Valley Street Stripes	Inside Out Urban Styles Inside Out In Motion By Nature By Nature Romance Inside Out Urban Styles In Motion	01:00 00:97 01:05 00:37 00:78 00:80 00:28 01:07 00:89 00:38	35,49,52,65,72 22,44,65,77,95 19,27,49,89,97 24,30,33,57,73 93 95 10,30,33,49,79 11,43,44,72,95 22,34,44,49,77 17,18,27,43,59	⇄ 196 cm ⇄ 94 cm ⇄ 395 cm ⇄ 380 cm ⇄ 32 cm ⇄ 37 cm ⇄ 97 cm ⇄ 93 cm ⇄ 49 cm ⇄ 62 cm ⇄ 97 cm ⇄ 93 cm ⇄ 65 cm ⇄ 80 cm ⇄ 94 cm ⇄ 120 cm ⇄ 193 cm ⇄ 148 cm ⇄ 32	
	G	Gaudi Girlanda Guepard	Glam Graphic Inside Out By Nature	00:70 01:05 00:78	26,33,44,72,85 11,43,86,91,93 93	⇄ 193 cm ⇄ 186 cm ⇄ 94 cm ⇄ 94 cm ⇄ 97 cm ⇄ 61 cm	T	Tangerine Trellis Trento Triangle Tropicana	Spirit Heritage In Motion In Motion By Nature	00:53 00:31 00:41 00:41 00:84	15,35,46,47,95 13,23,26,63,75 15,33,40,43,79 40,43,79,99 15,91,96,97	⇄ 97 cm ⇄ 93 cm ⇄ 12 cm ⇄ 15,5 cm ⇄ 12 cm ⇄ 24 cm ⇄ 115 cm ⇄ 95 cm ⇄ 97 cm ⇄ 93 cm	
	H	Hawai Hermosa Highland Honey Hoopla Hyde Park	Romance Urban Styles Heritage In Motion Spirit Inside Out	00:26 00:96 00:67 00:42 00:55 01:12	16,43,45,93 15,43,79,86,95 15,44,53,99 15,24,39,43,95 33,37,46,72,97 30,43,44,91,93	⇄ 97 cm ⇄ 93 cm ⇄ 94 cm ⇄ 94 cm ⇄ 9,5 cm ⇄ 9,5 cm ⇄ 2,5 cm ⇄ 4 cm ⇄ 97 cm ⇄ 93 cm ⇄ 97 cm ⇄ 93 cm	V	Vasareilly Versace	Urban Styles Romance	00:93 00:22	19,22,49,77,94 11,12,43,49,77	⇄ 48 cm ⇄ 45 cm ⇄ 32 cm ⇄ 38 cm	
	I	Ikat Infinity	Inside Out Romance	01:04 00:22	12,13,43,71,93 34,45,55,77,93	⇄ 94 cm ⇄ 94 cm ⇄ 33 cm ⇄ 38 cm	W	Watch Wild Woodlands	Urban Styles By Nature In Motion	00:97 00:78 00:36	40,44,93,95 93 18,22,44,86,95	⇄ 188 cm ⇄ 188 cm ⇄ 49 cm ⇄ 47 cm ⇄ 94 cm ⇄ 94 cm	
	K	Kashmir Kilt	Inside Out Heritage	01:10 00:67	25,43,63,75,94 10,11,23,77,97	⇄ 47 cm ⇄ 47 cm ⇄ 92 cm ⇄ 92 cm	Z	Zebrano Zen	By Nature Spirit	00:79 00:48	49 39,43,73,93,98	⇄ 97 cm ⇄ 70 cm ⇄ 190 cm ⇄ 175 cm	
	L	Lagoon Latino Lauren Lotus	Inside Out Romance Spirit Inside Out	01:01 00:24 00:51 01:06	43,45,55,92,94 10,42,45,47,52 15,73,75,92,93 29,39,79,83,95	⇄ 32 cm ⇄ 31 cm ⇄ 97 cm ⇄ 86 cm ⇄ 97 cm ⇄ 93 cm ⇄ 94 cm ⇄ 94 cm							
	M	Macha Madison Magnetic Marriott	Glam Graphic Romance In Motion In Motion	00:73 00:23 00:33 00:44	10,44,49,72,77 26,30,43,64,65 22,47,55,57,92 18,23,27,79,94	⇄ 64,5 cm ⇄ 62 cm ⇄ 49 cm ⇄ 94 cm ⇄ 7,5 cm ⇄ 7,5 cm ⇄ 94 cm ⇄ 85 cm							

Technical Data.

	<i>PROJECTA new</i>	<i>PROMENADE</i>	<i>PROGRESSA</i>	<i>PROVIDER</i>	<i>PROVENCE</i>	<i>PROMESSE</i>
	4 m width	4 + 5 m width	4 + 5 m width	4 m width	4 m width	4 m width
Manufacturing process	5/64" cut pile	1/10" saxony	1/10" saxony	1/10" saxony	1/8" saxony	1/8" saxony
Pile content	100% PA IMPREL®	100% PA IMPREL® 2ply heatset	100% PA IMPREL® 2ply heatset	100% PA IMPREL® 2ply heatset	80% pure new wool 20% PA IMPREL® 2ply heatset	80% pure new wool 20% PA IMPREL® 2ply heatset
Primary backing	Non woven PES	Non woven PES	Non woven PES	Non woven PES	Non woven PES	Non woven PES
Secondary backing	Action Back	Action Back	Action Back	Action Back	Action Back	Action Back
Pile weight	ca. 630 gr/m²	ca. 900 gr/m²	ca. 1.150 gr/m²	ca. 1.400 gr/m²	ca. 1.100 gr/m²	ca. 1.400 gr/m²
Total weight	ca. 1.650 gr/m²	ca. 2.120 gr/m²	ca. 2.200 gr/m²	ca. 2.450 gr/m²	ca. 2.180 gr/m²	ca. 2.480 gr/m²
Pile height	ca. 3 mm	ca. 4 mm	ca. 5 mm	ca. 5 mm	ca. 5 mm	ca. 7 mm
Total height	ca. 5 mm	ca. 7 mm	ca. 7 mm	ca. 7 mm	ca. 7 mm	ca. 9 mm
Number of knots	ca. 421.000/m²	ca. 170.000/m²	ca. 209.000/m²	ca. 237.000/m²	ca. 130.000/m²	ca. 170.000/m²
Permanently antistatic	<2 kV	<2 kV	<2 kV	<2 kV	<2 kV	<2 kV
Thermal resistance	0,09 m² K/W	0,15 m² K/W	0,17 m² K/W	0,17 m² K/W	0,16 m² K/W	0,17 m² K/W
Sound insulation	ISO 140-8: 22 dB delta L	ISO 140-8: 24 dB delta L	ISO 140-8: 26 dB delta L	ISO 140-8: ca 26 dB delta L	ISO 140-8: ca 26 dB delta L	ISO 140-8: ca 28 dB delta L
Sound absorption	ISO 354: 0.20 alpha w	ISO 354: 0.20 alpha w	ISO 354: 0.20 alpha w	ISO 354: ca 0.20 alpha w	ISO 354: ca 0.20 alpha w	ISO 354: ca 0.20 alpha w
Light fastness	5-6	5-6	5-6	5-6	5-6	5-6
Water resistance	4-5	4-5	4-5	4-5	4-5	4-5
Fire class	Fireresistance C _{fl} -s1	Fireresistance C _{fl} -s1	Fireresistance C _{fl} -s1	Fireresistance C _{fl} -s1	Fireresistance C _{fl} -s1	Fireresistance C _{fl} -s1
CE DOP number	1011#IE0ACL	1011#IE0ACL	1011#IE0ACL	1011#IE0ACL	1011#ID0ACL	1011#ID0ACL

100% PA Imprel

80% wool / 20% PA Imprel



U3P3



U3P3



Options.

01:20

	<i>PROJECTA new PROMENADE PROGRESSA</i>	<i>PROVIDER PROVENCE PROMESSE</i>	<i>PROMENADE PROGRESSA</i>
	4 m width	4 m width	5 m width
Minimum purchase*	240 m²	600 m²	300 m²
	* standard on action back with fire resistance Cfl-s1		
	Fire resistance Bfl-s1 The option 'Bfl-s1'(only with full adhesion) is subjected to the following conditions		
Minimum purchase	480 m²	600 m²	600 m²
	Ultratex -Backing All products of B-Creative can be equipped with the quality felt backing ULTRATEX incl. fire class Cfl-s1. This option is interesting for: <ul style="list-style-type: none">• a better sound absorption (ca. 0,30 alpha)• a higher impact sound insulation• a better thermal insulation• best walking comfort		
Minimum purchase	>1000 m²	>1000 m²	>1300 m²


Quality.

1. POLYAMIDE IMPREL® All products of arc edition* are made from high-quality fibres for best performance and elasticity. Four tufting cloths are made from 100% polyamide IMPREL® fibres. Two products offer a high-quality blend of 80% pure new wool and 20% polyamide.


2. PRODIS & GUT All products are tested by independant laboratories on:

- GUT test on VOC emissions and chemicals
- EN 1307 tests on usage classification


3. USAGE CLASS (COMMERCIAL) These symbols indicate the 3 different commercial usage classes



class 31
medium




class 32
general contract



class 33
extreme contract

4. ADDITIONAL ATTRIBUTES



antistatic




suitable for
underfloor
floorheating



castor chairs
professional
use



stairs
professional
use



anti-slip

5. THE CE-LOGO The CE-logo shows that the product is in conformity with the european standards for construction material (EN 14041) and the european requirements for carpets (EN 1307).

COMMITTED TO QUALITY

Advantages of arc edition tailor made collection

- all products offer fire resistance Cfl-s1 according to EN 13501-1
- healthy! all polyamide-products are certified as 'suitable for Allergics' by TüV-institute
- improved indoor air quality! carpet takes up fine dust and helps to improve the indoor air. (recommended by DAAB (german association for people suffering from allergies and asthma).
- secure! no risk to slip on carpet!
- energy saving! up to 6% less heating costs
- impact sound insulation min : ISO 140-8: 24 dB delta L
- sound absorption : ISO 354: 0.20 alpha w











01:21



Sustainability.

A statement of

Balta Group.

Sustainability is not just a word within the Balta Group. It's about preserving our environment for future generations and valuing our customers, employees and shareholders.

Please read the following pages to find out more about our activities as well as our value proposition to costumers.

SOCIAL COMMITMENT The Balta Group expects all its business to be conducted in compliance with high ethical standards of business practice and is applying these standards to all dealings with employees, customers, suppliers and other stakeholders. Business is conducted in adherence with high ethical and legal principles relating to:

- All employees having the right and responsibility to ensure compliance to the principles described above
- Discrimination or harassment
- Bribery and corruption
- Conflict of interest
- Community
- Whistleblowing

SUSTAINABLE PRODUCTION LEAN manufacturing – ISO 9001 certified the Balta Group has vertically integrated, state-of-the art, production plants and is constantly looking to improve operations on all levels applying the principles of 'LEAN' manufacturing. Balta is ISO 9001 certified and a Total Quality Management system in our production plants guarantees safe products that perform well. We look for leveraging synergies where possible and rationalize our product portfolios. Our goal is to maximize customer satisfaction.

ENVIRONMENTAL POLICY – ISO 14001 CERTIFIED Comply with all applicable legal requirements and any other requirements that have been approved by the organization and which relate to the environmental aspects of the company. E.g. CE marking & REACH create a framework for the permanent determination, assessment and improvement of the environmental objectives and the environmental assignment proposal. Permanently improve and prevent environmental pollution.

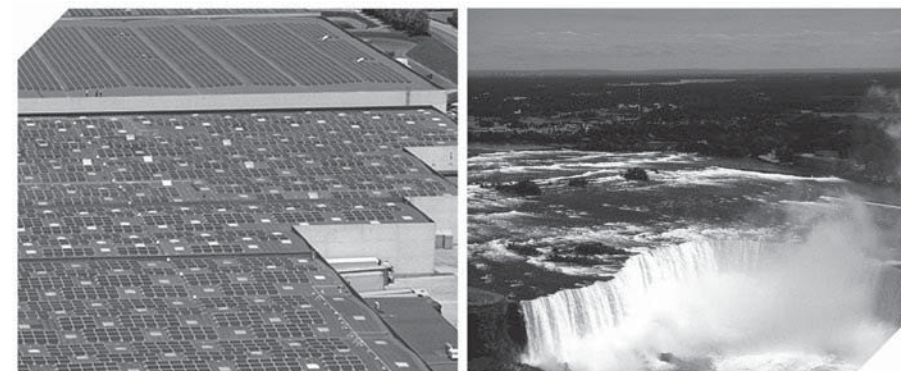
This is translated into the following management objectives:

- to carry out all economically sound energy-reducing measures
- to reduce water consumption, to reduce water discharge and to assess the re-use of water
- to take anti-noise measures in case of transgression of the legal norms
- to draw up the list of unclean water streams and to reduce them continually
- to avoid soil pollution

The environmental targets must be achieved by the constant updating and the focused application of the ISO 4001-system, whereby the company commits itself to make the necessary resources available.

Addressing climate change. In 2004 the Balta Group concluded a so-called 'benchmark covenant' with the Flemish Government. Starting with the goals laid down in the Kyoto protocol to reduce CO2 emission drastically, a phased plan was worked out to implement energy saving measures in all Balta's production sites. All production processes are optimised for energy use and after several audits by external energy consultants concrete steps were taken such as better insulation of steam pipes, replacement of engines and lighting by more energy friendly alternatives, gas driven generators for electricity with heat recuperation and the optimisation of ovens to mention just a few examples.

Sustainability is not just a word within the Balta Group. It's about preserving our environment for future generations and valuing our customers, employees and shareholders. Please read the following pages to find out more about our activities as well as our value proposition to costumers.



GREEN ENERGY Balta has invested in 3 solar energy projects with in total 50.000 solar panels on 271.000 m² (54 football pitches) of factory roof. The production of this renewable green energy will allow to reduce CO2 emissions with 95 Mio kg in the next 20 years. In this way we are reducing our ecological footprint. Steps were also taken to reduce drastically the quantities of production waste and to sort it better. This makes it possible to enable the recycling of certain materials.

CLEAN WATER To ensure a sustainable production a water purification installation was built in Sint-Baafs-Vijve for the treatment of water used in production. In 2000 a similar installation followed in ITC in Tielt. Both installations are constantly being followed up in order to satisfy the discharge standards for surface water. Water saving measures were taken to reduce both the use of ground water and the discharge of water.

BALTA IS A MEMBER OF GUT GUT = Gemeinschaft Umweltfreundlicher Teppichboden, is an industry partnership that aims to reduce environmental impacts and ensure product safety at every stage of a carpet's life cycle. We send all our products to GUT for testing and certification to ensure they meet strict safety standards on factors such as levels of volatile organic compounds (VOC) and hazardous substances. The GUT license number is evidence of testing for :

- Environmentally compatible production
- Compliance with GUT's test criteria on hazardous substances
- Minimal emissions and odours in new carpets

ENVIRONMENTAL PRODUCT DECLARATIONS (EPD) We provide harmonized EPDs in accordance with ISO 14025 for our products. The process to establish EPD's involves the sending of production and raw materials data to GUT to make the calculation consistently. These are then verified by the Institut Bauen und Umwelt (IBU) and are valid for a period of three years from the date of issue exclusively for the product group indicated and only in conjunction with a valid PRODIS license.

Maintenance.

The arc edition® tailor made collection offers high performance flooring. The adequate maintenance will make your carpet last for years to come. Before talking about maintenance please consider the following advice:

Walk-off zones: A carpet needs to be protected from soil, especially in entrance areas or problem areas, such as floor zones with hard floors and carpet. The installation of walk-off zones with soil removing carpet mats is strongly recommended.

DAILY MAINTENANCE To ensure the beauty and aspect of your carpet as long as possible, we recommend to vacuum the soil removing mats as well as the carpet on a daily basis. The vacuum cleaners used must be equipped with a rotating brush or a beater-bat to guarantee an easy removal of soil and dust.

STAIN REMOVAL The removal of stains or soil should be part of the daily maintenance. The 4 basic rules for maintenance are:

1. Always treat stains immediately. The faster you treat a stain, the easier you can remove it.
2. Always work from the edges towards the centre of the stain, to avoid a spreading of the spot.
3. Never rub! This may damage carpet fibres.
4. Use only appropriate cleaning products to remove.

INTERMEDIATE CLEANING This maintenance includes the thorough cleaning of the pile surface. It does not replace the basic cleaning. The intermediate cleaning should be subcontracted to a professional carpet cleaning service. We recommend testing the cleaning method on a sample or carpet rest.

There are 2 methods:

Dry cleaning of the carpet does not involve any waiting times. Carpet can be re-used immediately. The cleaning powder will be applied onto the carpet and evenly spread. Soil will be soaked up by the powder. After a short waiting time the powder can be vacuumed.

The shampoo is applied onto the surface and has to be massaged into the carpet pile. Soil and stains are taken up by the shampoo. This substance must then be extracted from the carpet by a water vacuum machine. After a waiting time of ca. 5 hours, the carpet has to be hovered again.

SPRAY EXTRACTION The spray extraction is a very thorough method of cleaning large carpet surfaces. This method should be applied minimum once a year. It needs to be executed by a professional carpet cleaner. Spray extraction should be tested on a sample or rest of the carpet installed.

Installation.

Fundamentals

1. Always check before fitting that the carpet supplied does correspond to the requested specifications (colour, width...)
2. Provide for a detailed fitting-plan before starting to cut the carpet.
3. Make sure that the substrate complies to the following requirements: it must be level, dust and grease free, shock and crush proof, dry. The surface is dry when it contains a maximum of 3% moist, as measured with a CM sensor device. If required, the surface will need to be repaired and leveled at least 24 hours in advance.
4. It is strongly recommended to let the carpet rest before fitting. Before, during and after fitting the referred room temperature should be at least 15° C and the relative moist percentage must not exceed 30-60%.
5. It is recommended to completely glue the carpet using adhesives showing the EC1 label: these adhesives are environmentally friendly with a low degree of emissions and free of solvents. For more information on these topics, please contact your supplier.
6. It is essential to fit the carpet in the same direction. It is therefore very important to check the pile direction before fitting. To be absolutely sure about the pile direction, please proceed as follows:

- Put a sheet of paper on the carpet
- Put a pen on the sheet of paper
- Pressurize the pen; roll it back and forth
- The direction in which the paper will move is the pile direction

Subfloor preparation

Whatever the subfloor is, before work commences the fitter should ensure that it meets the following criteria:

- structurally sound and level
- free of any cracks
- permanently dry: prevent moisture affecting the dimensional stability of the carpet and to guard against rot
- surface has to be firm and stable
- smooth: prevent any telegraphing of indentations and ridges through the surface
- enough expansion joints
- on the same level as joining rooms
- clean and free of all contaminants (dust, grease, oil, paint and plaster)
- adequate surface temperature
- adequate room temperature
- if an underfloor heating system is present, it must operate within controlled temperatures

Irregular subfloors can be corrected by using the appropriate smoothing compound.

Carpets for contract use have to be installed with complete adhesion.

Complete adhesion

It is recommended to completely glue the carpet using adhesives showing the EC1 label: these adhesives are environmentally friendly with a low degree of emissions and free of solvents. For more information on these topics, please contact your supplier.

Spread the adhesive with a notched trowel evenly over the subfloor. We advise using a trowel with fine notching in order to apply a minimum of adhesive what will facilitate the removal of the carpet afterwards. After the waiting time, lay the carpet into the adhesive and press firmly to ensure overall contact with the adhesive.

If there are seams, we advise always to stick the seams down with a dispersion adhesive.

Before seaming commences, make sure that the edges are butt-joined together perfectly. Cut the carpet pieces along the knots using a knife with hooked blade. Close the seam and check, before applying the adhesive, the matching and the design repeats of both carpet pieces.

Fold both carpet pieces back and apply the dispersion adhesive with a notched trowel evenly over the subfloor. After the recommended waiting time, lay the carpet into the adhesive and press firmly to ensure overall contact of the Action Back with the adhesive. Close the seam and trim the carpet at the walls.

Cross seams - Cross seams have to be avoided. All construction threads are cut in the process of making cross seams. If cross seams are necessary, they will be clearly visible and should be covered with a covering profile.

Stairs: carpets may only be fitted on staircases using a full stick down method with a solvent free dispersion adhesive recommended for stairs. Always consult first the instructions of the adhesive manufacturer in order to find out which adhesive to use.

Before starting to fit a carpet on a staircase, we recommend to apply an adhesive coating on the back of the carpet with a flat trowel. Allow this coating to dry before you start sticking the carpet on the staircase.

This prevents too much of the adhesive to be taken up by the carpet backing.

Measure how long the carpet should be to cover both tread and riser and cut with a hooked blade knife the carpet pieces that you need.

Apply the contact adhesive evenly over the tread and riser of the upper step with a notched trowel.

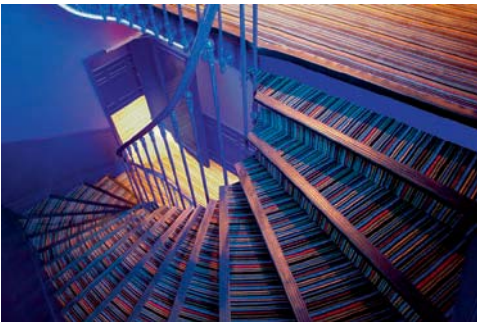
If certain corners of the steps are difficult to reach with a trowel, you can also use a normal brush to apply the adhesive.

After the recommended waiting time, the carpet can be laid into the adhesive of the upper step and firmly pressed.

Stretch the carpet perfectly over the stair-nose, using pincers, and press it firmly in the contact adhesive of the riser.

Finally you can trim the carpet at the bottom of the riser. Fit the carpet in the same way on the remaining steps and you will get a superb result on your staircase.

References.



Hotel Original Paris, France



Hotel Mercure, New Zealand



Thon Hotel Brussel, Belgium



Novotel Sofia, Bulgaria



Restaurant Maelstede, Belgium



Arena Hotel Leipzig, Germany



Platinum Casino, Bulgaria



Ramada Bucharest, Romania



Hotel Palm Azur, Tunisia



Hotel Van Der Valk, Netherlands



Hotel Van Der Valk, Germany



Hotel Cottonina, Poland



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by Balta

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